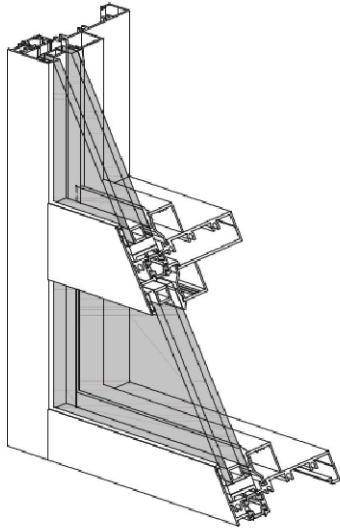
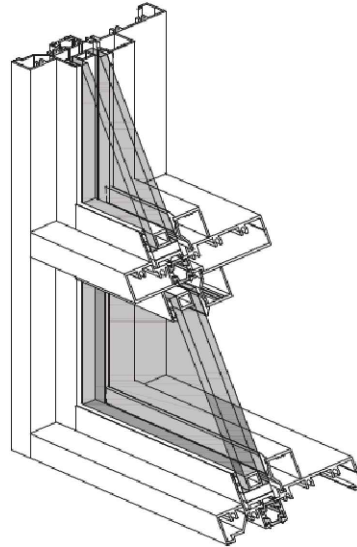


855/875 SERIES



855 SERIES



875 SERIES

The 855/875 Series' are Windspec's thermally broken stick-build window system. Utilizing our glass-reinforced thermal break, these systems can meet strict thermal requirements. This system ranges from 4-1/4" – 6-1/2" depths. Custom depths available upon request.

KEY FEATURES

- High performance thermal break
- Optional rain screen drainage
- $\frac{3}{4}$ " profile
- Accommodates 1" double or 1- $\frac{3}{4}$ " triple glazing units
- Mullion depths ranging from 4- $\frac{1}{4}$ " to 6- $\frac{1}{2}$ "
- Compatible with a variety of Windspec operable windows
- Available in anodized and painted finishes

PERFORMANCE

- U values as low as 0.32 (1" glazing)
- U value as low as 0.27 (1- $\frac{3}{4}$ " glazing)
- NAFS: AW-PG70
- A440- A3, C5, B7



WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738 -8311 Fax (905) 738 - 6188

FEBRUARY 2017

855-875 SERIES

TABLE OF CONTENTS

TYPICAL GLAZING DETAILS _____	003
TYPICAL DETAILS 855 SERIES _____	004
535 PROJECT-OUT VENT IN 855 SERIES _____	006
535 PROJECT-IN VENT IN 855 SERIES _____	007
575 PROJECT-OUT FRAMELESS VENT IN 855 SERIES _____	008
TYPICAL TRIPLE GLAZED DETAILS IN 855 SERIES _____	009
TRIPLE GLAZED 535 PROJECT-OUT VENT IN 855 SERIES _____	011
TRIPLE GLAZED 535 PROJECT-IN VENT IN 855 SERIES _____	012
TRIPLE GLAZED 575 PROJECT-OUT FRAMELESS VENT IN 855 SERIES _____	013
TYPICAL DETAILS 875 SERIES _____	014
535 PROJECT-OUT VENT IN 875 SERIES _____	016
535 PROJECT-IN VENT IN 875 SERIES _____	017
575 PROJECT-OUT FRAMELESS VENT IN 875 SERIES _____	018
TRIPLE GLAZED TYPICAL DETAILS IN 875 SERIES _____	019
TRIPLE GLAZED 535 PROJECT-OUT VENT IN 875 SERIES _____	021
TRIPLE GLAZED 535 PROJECT-IN VENT IN 875 SERIES _____	022
TRIPLE GLAZED 575 PROJECT-OUT FRAMELESS VENT IN 875 SERIES _____	023
WIND LOAD CHARTS _____	024
THERMAL CHARTS _____	032
855 SERIES PARTS LIST _____	033
875 SERIES PARTS LIST _____	034
855-875 SERIES PARTS LIST _____	035



WINDSPEC INC.

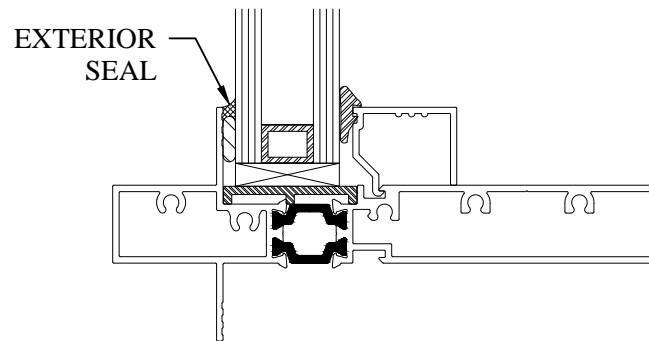
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738 -8311 Fax (905) 738 - 6188

FEBRUARY 2017

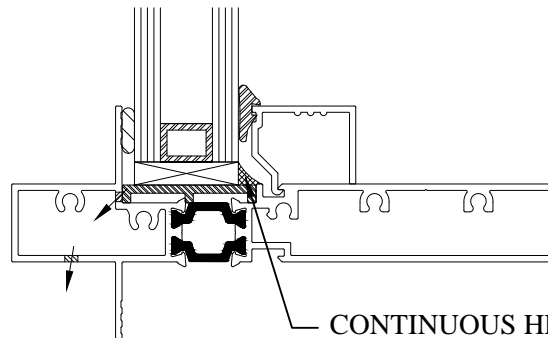
855-875 SERIES

TYPICAL GLAZING DETAILS

- STANDARD



- RAIN SCREEN



CONTINUOUS SEAL BEAD
*Required in all infills including
sealed units, panels and operable units

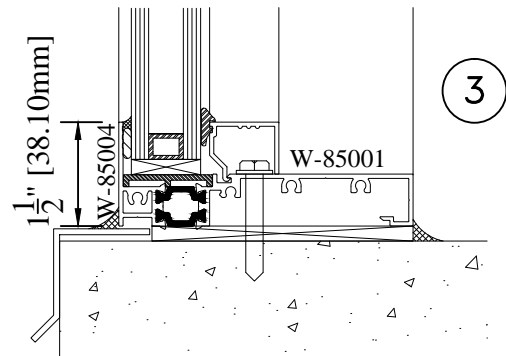
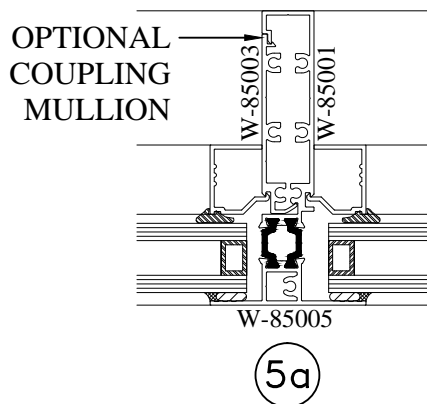
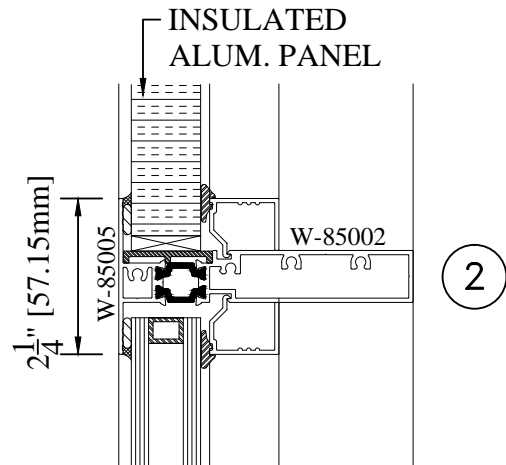
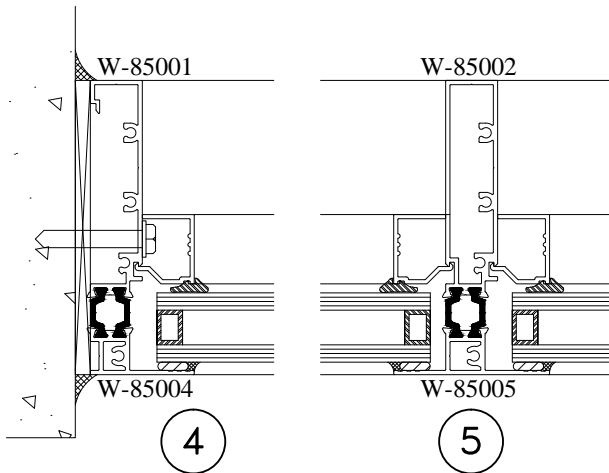
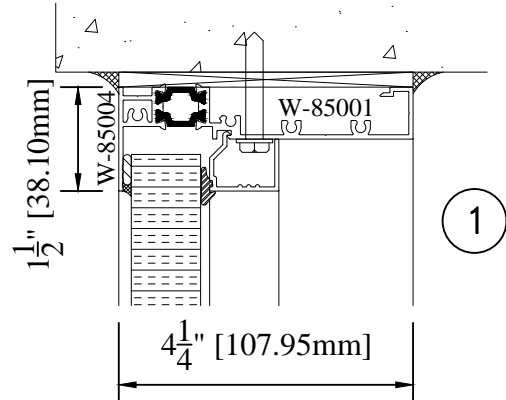
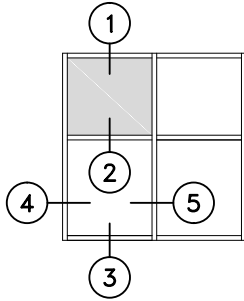


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL DETAILS 855 SERIES

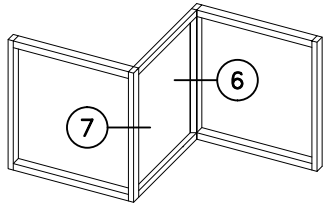


WINDSPEC INC.
 MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
 ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
 1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
 Telephone (905) 738-8311 Fax (905) 738-6188

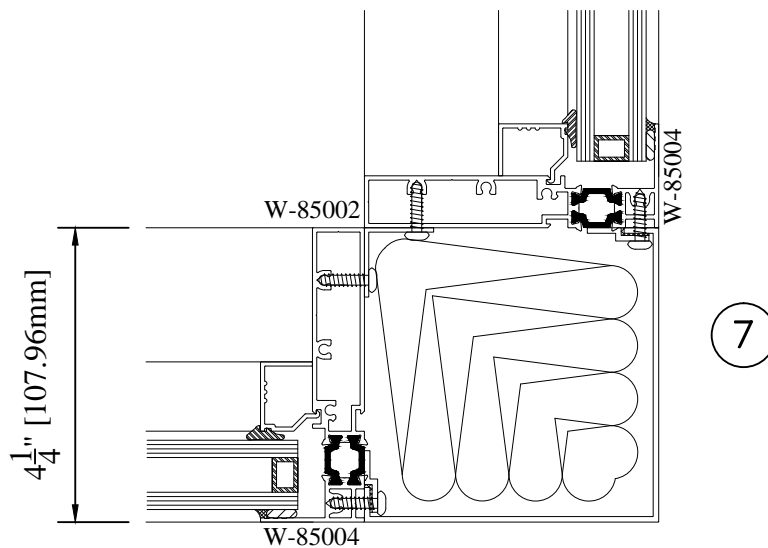
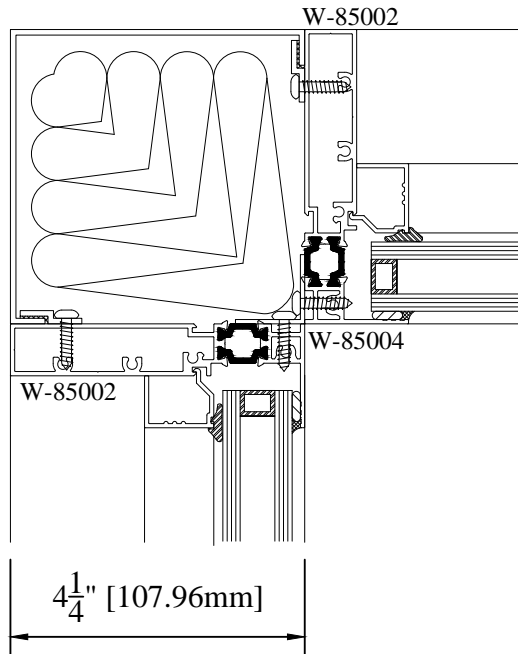
FEBRUARY 2017

855-875 SERIES

TYPICAL DETAILS 855 SERIES



6

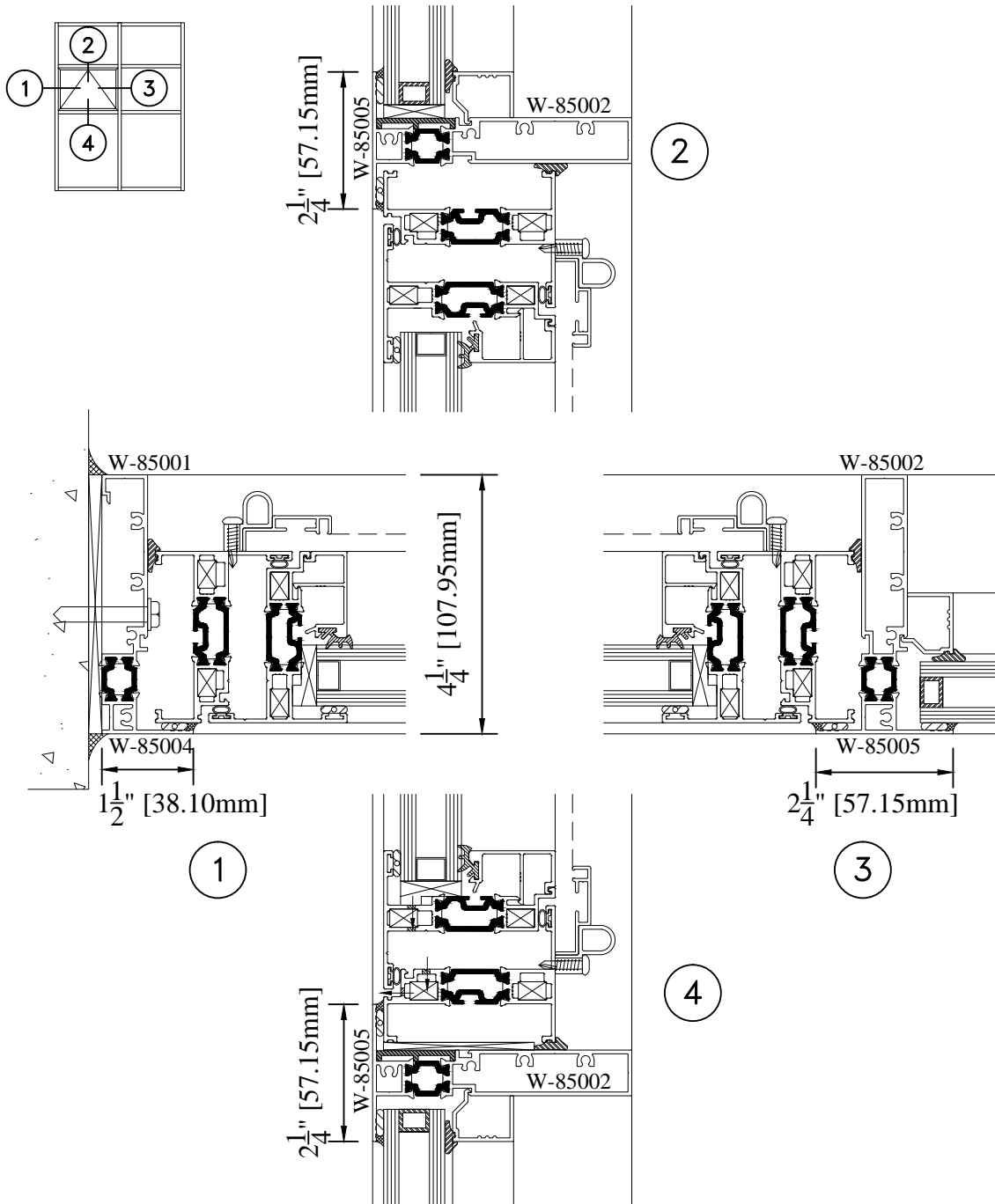


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

535 PROJECT-OUT VENT IN 855 SERIES

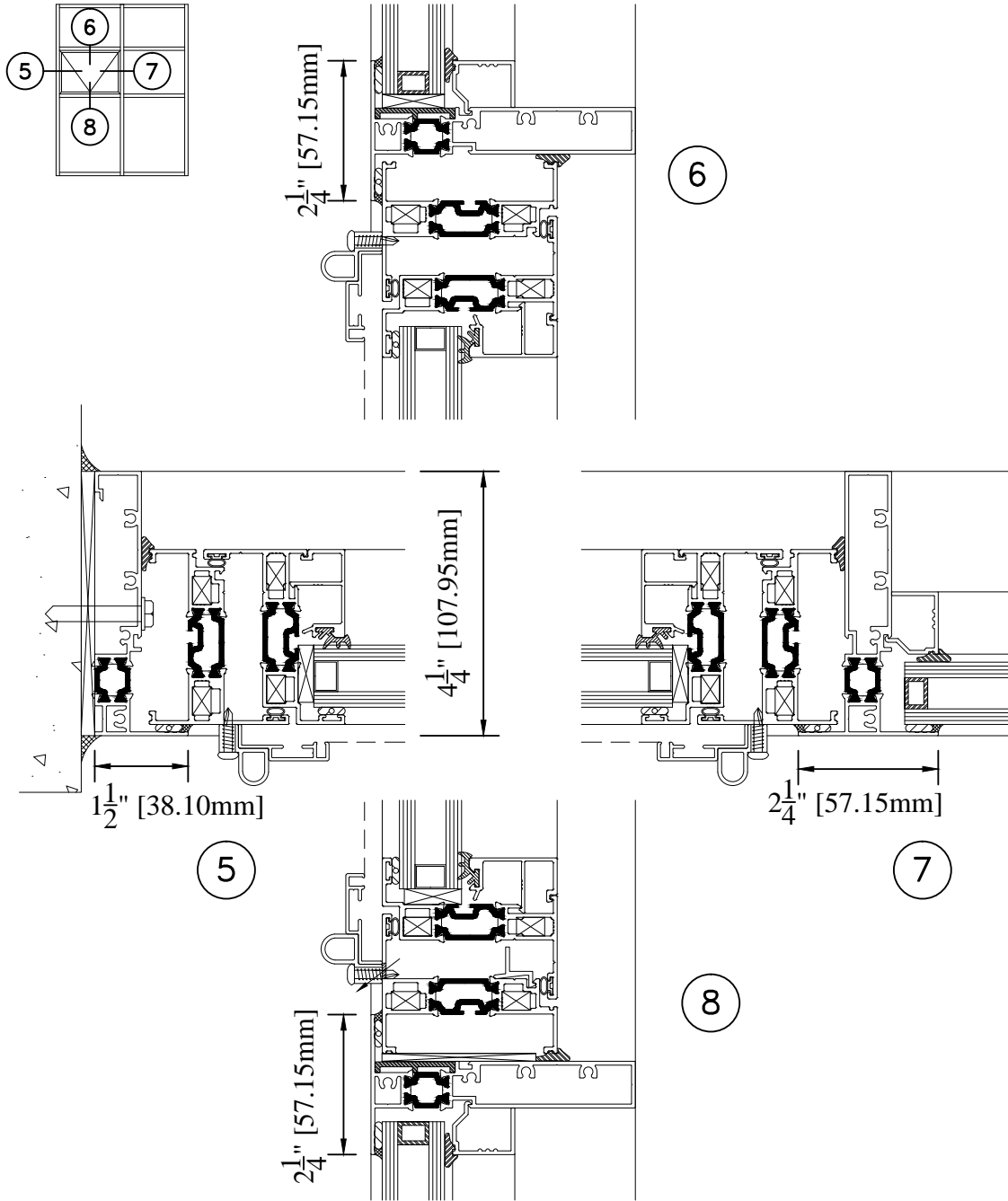


WINDSPEC INC.
 MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
 ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
 1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
 Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

535 PROJECT-IN VENT IN 855 SERIES

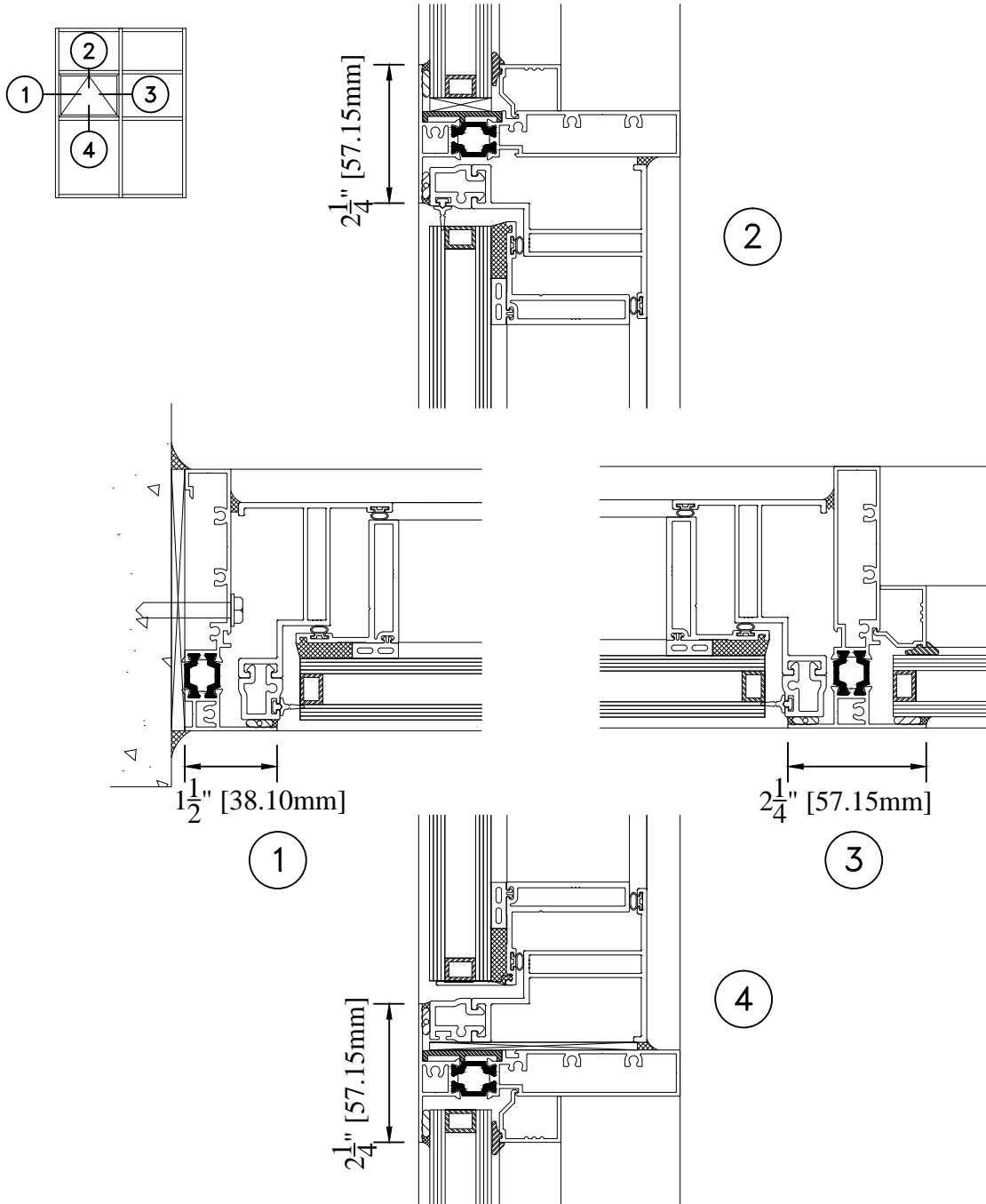


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

575 PROJECT-OUT VENT IN 855 SERIES

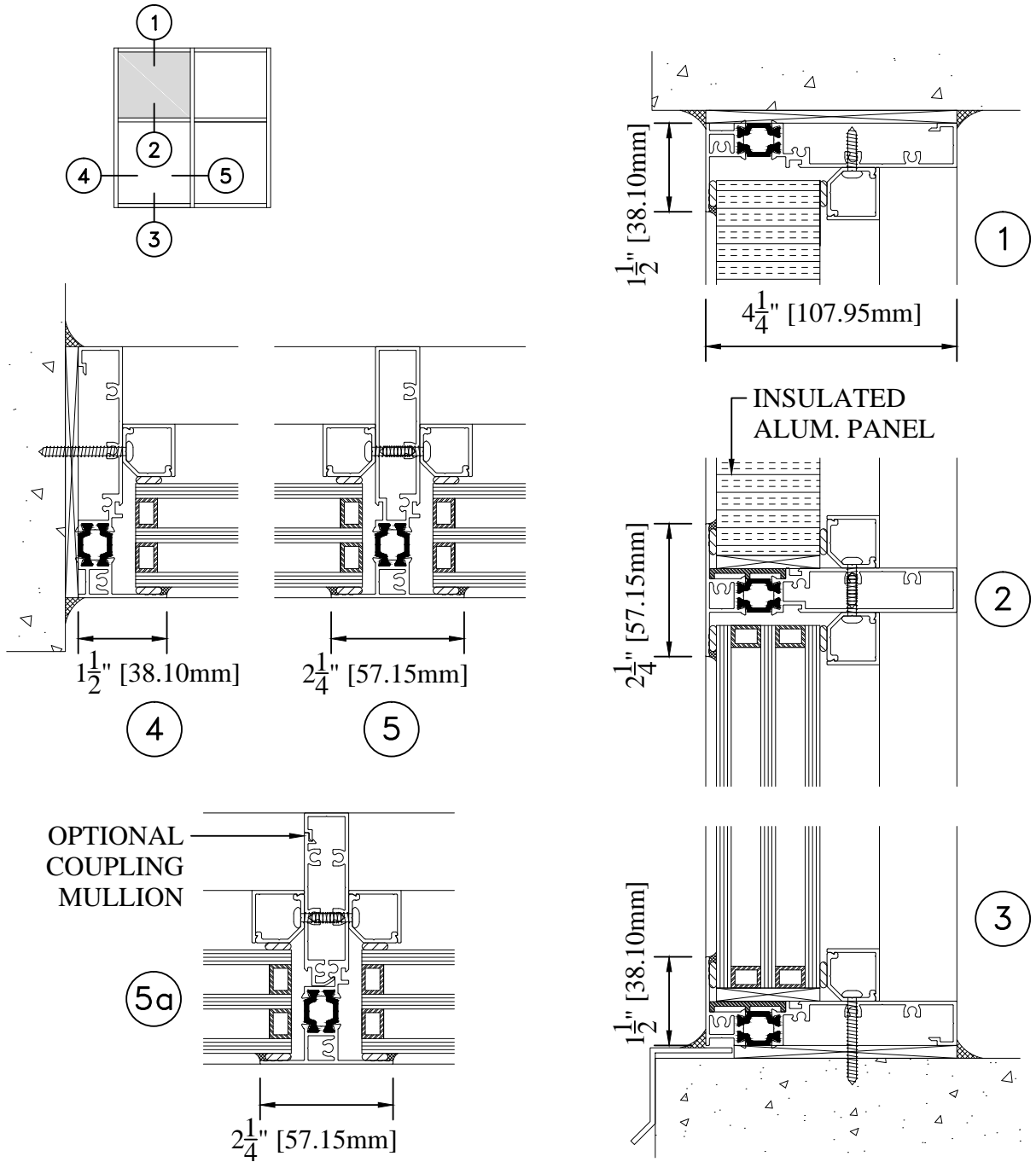


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL TRIPLE GLAZED DETAILS IN 855 SERIES

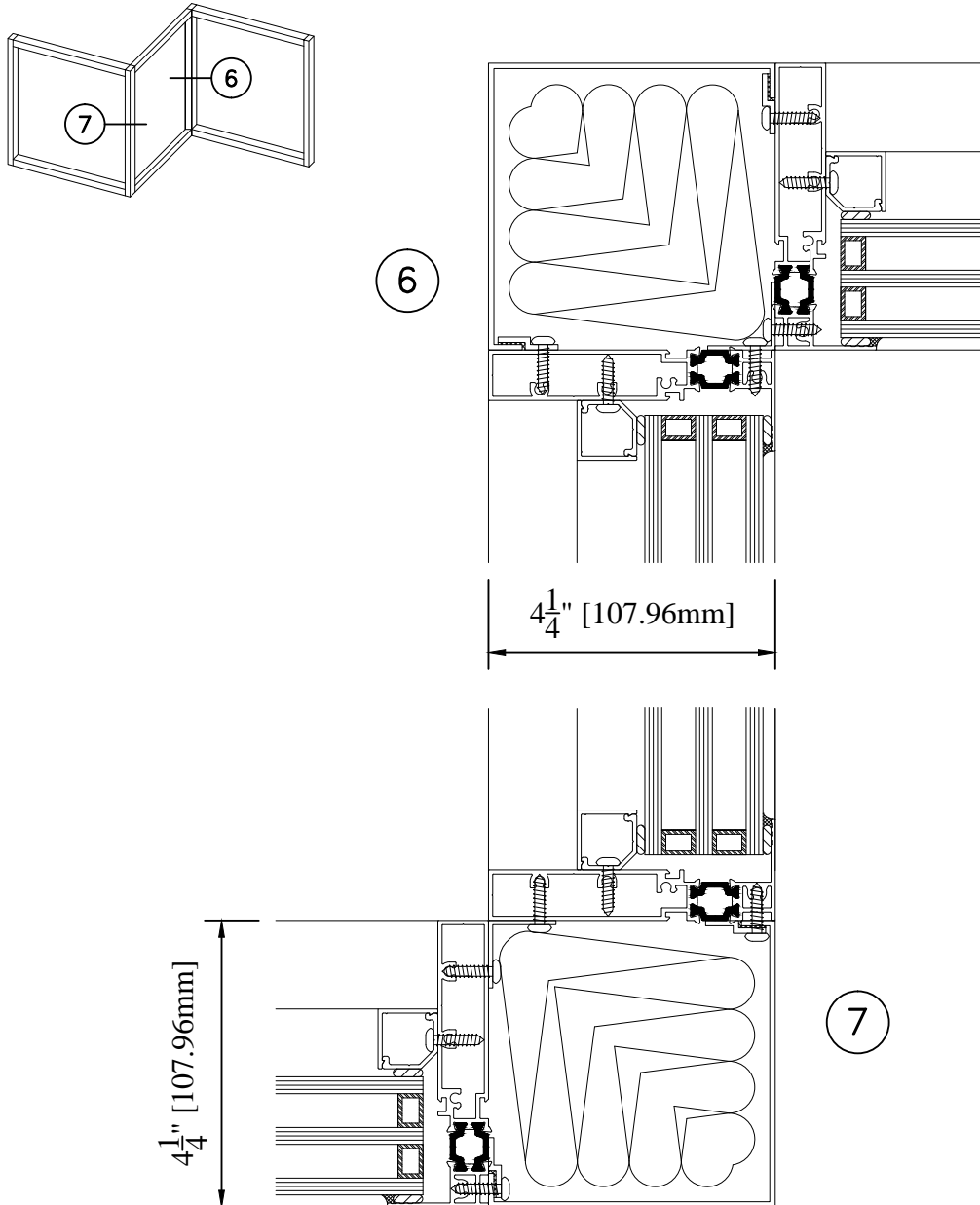


WINDSPEC INC.
 MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
 ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
 1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
 Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL TRIPLE GLAZED DETAILS IN 855 SERIES

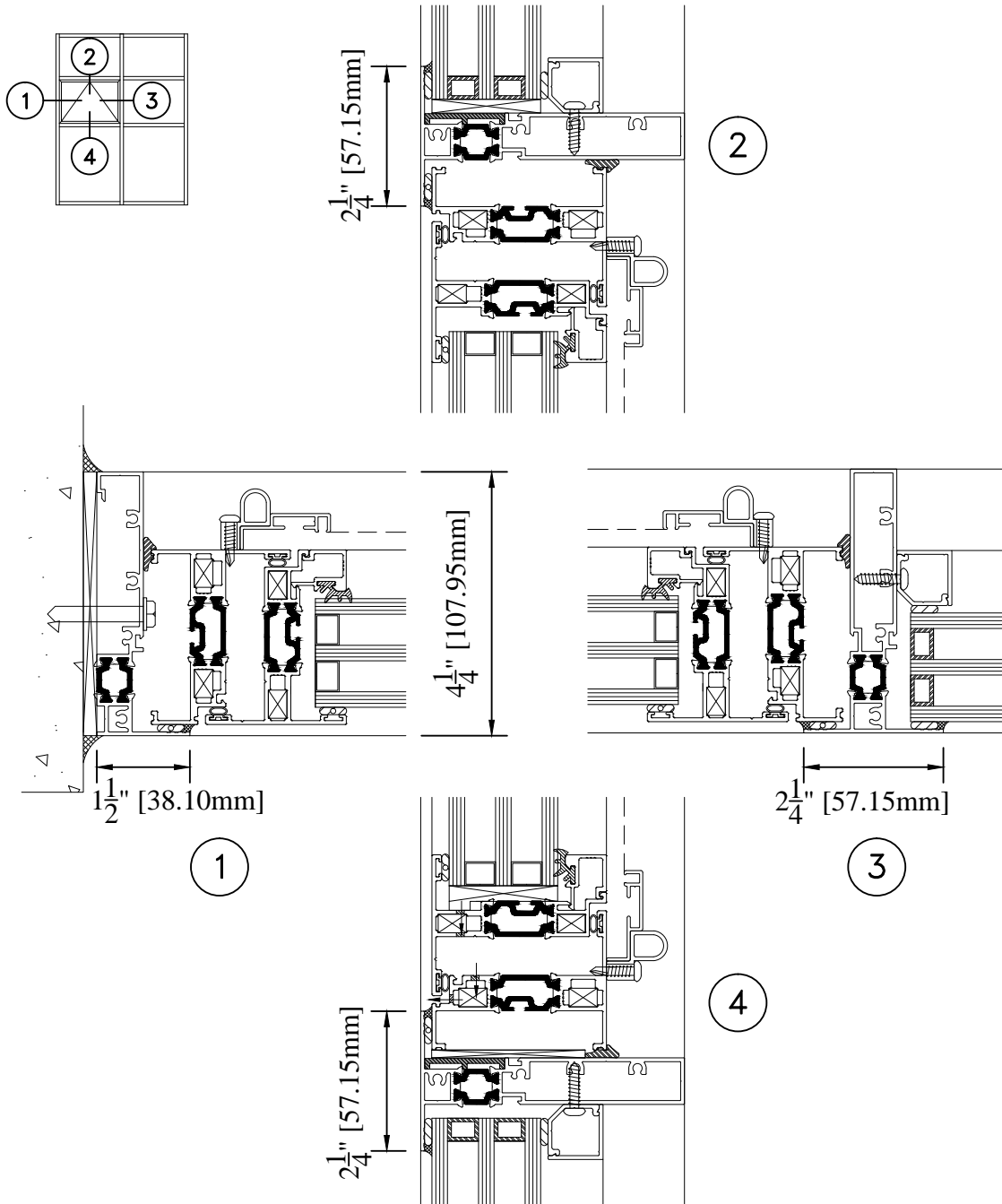


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TRIPLE GLAZED 535 PROJECT-OUT VENT IN 855 SERIES

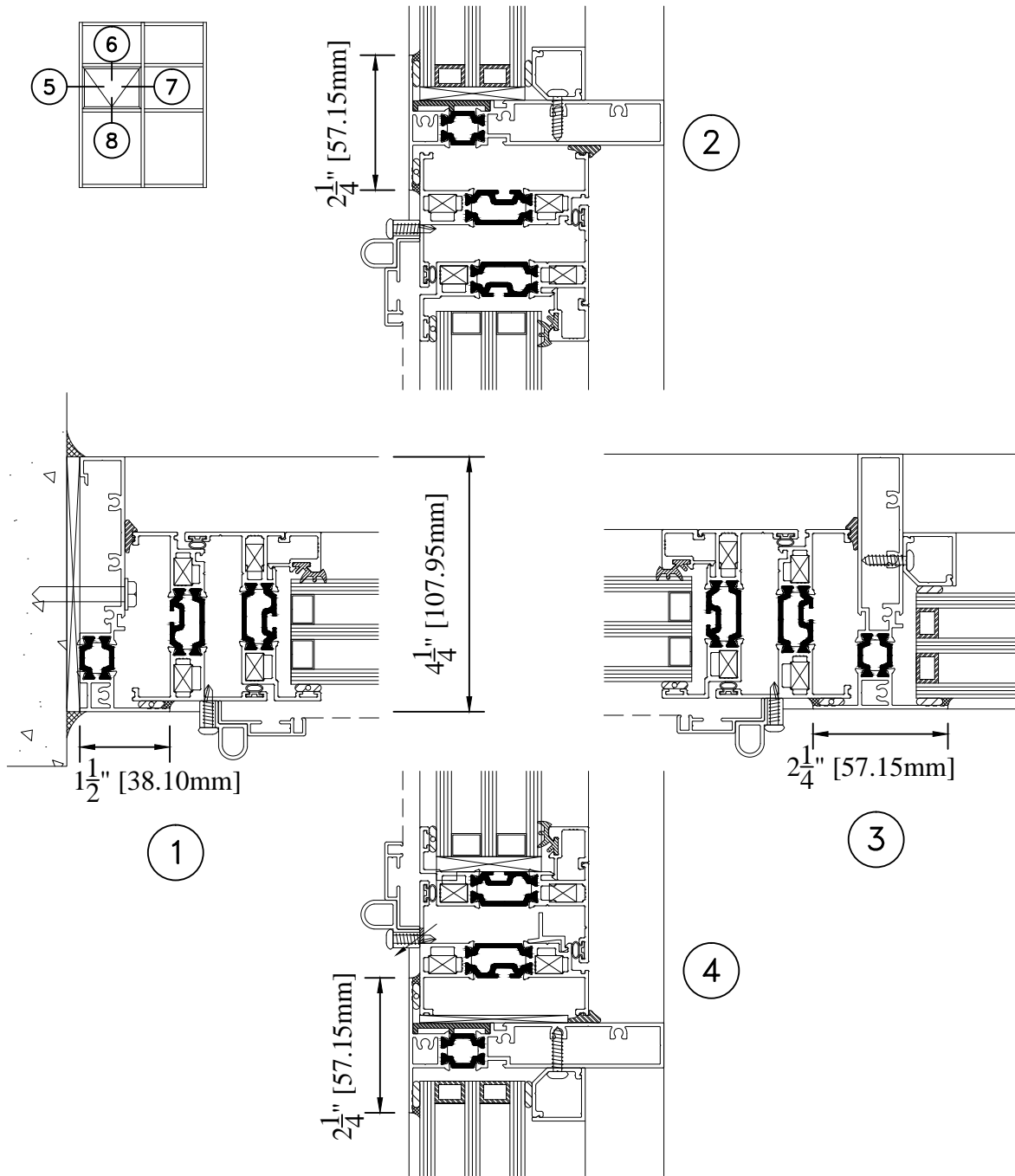


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TRIPLE GLAZED 535 PROJECT-IN VENT IN 855 SERIES

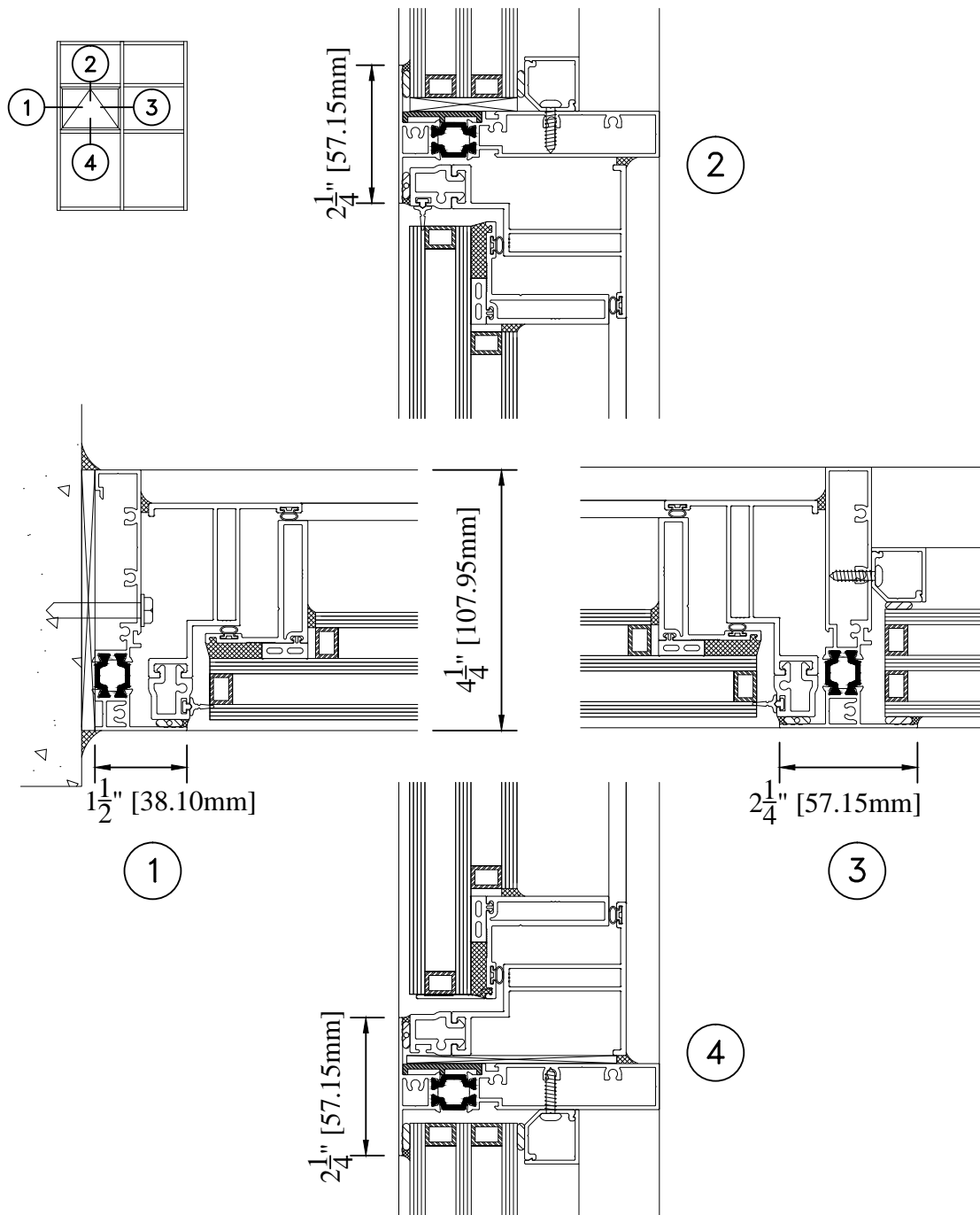


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TRIPLE GLAZED 575 PROJECT-OUT VENT IN 855 SERIES

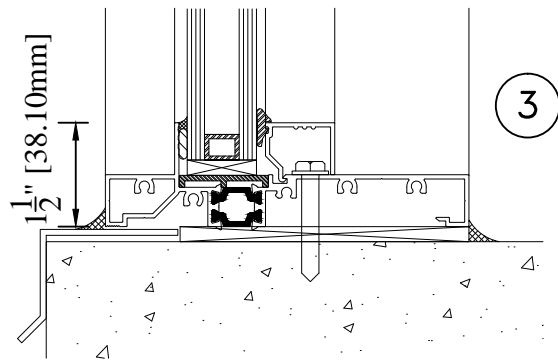
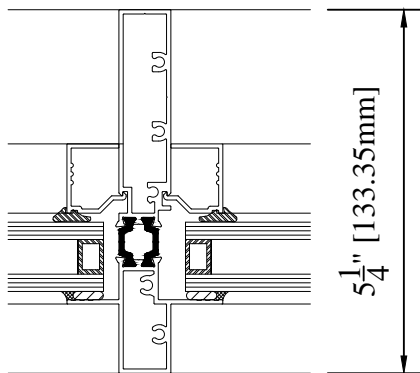
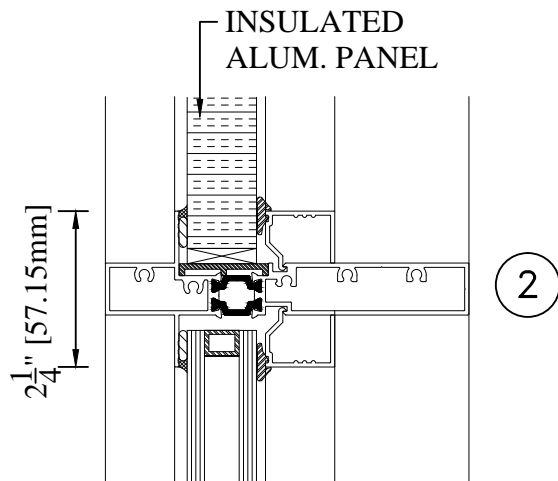
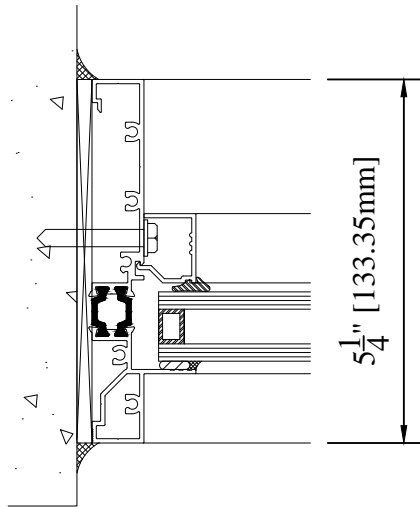
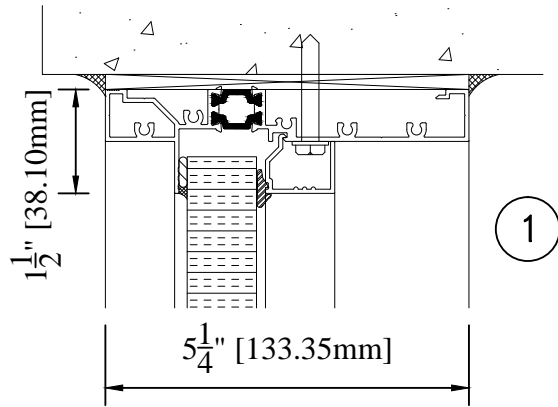
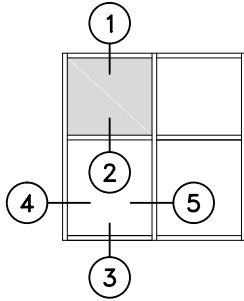


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL DETAILS 875 SERIES

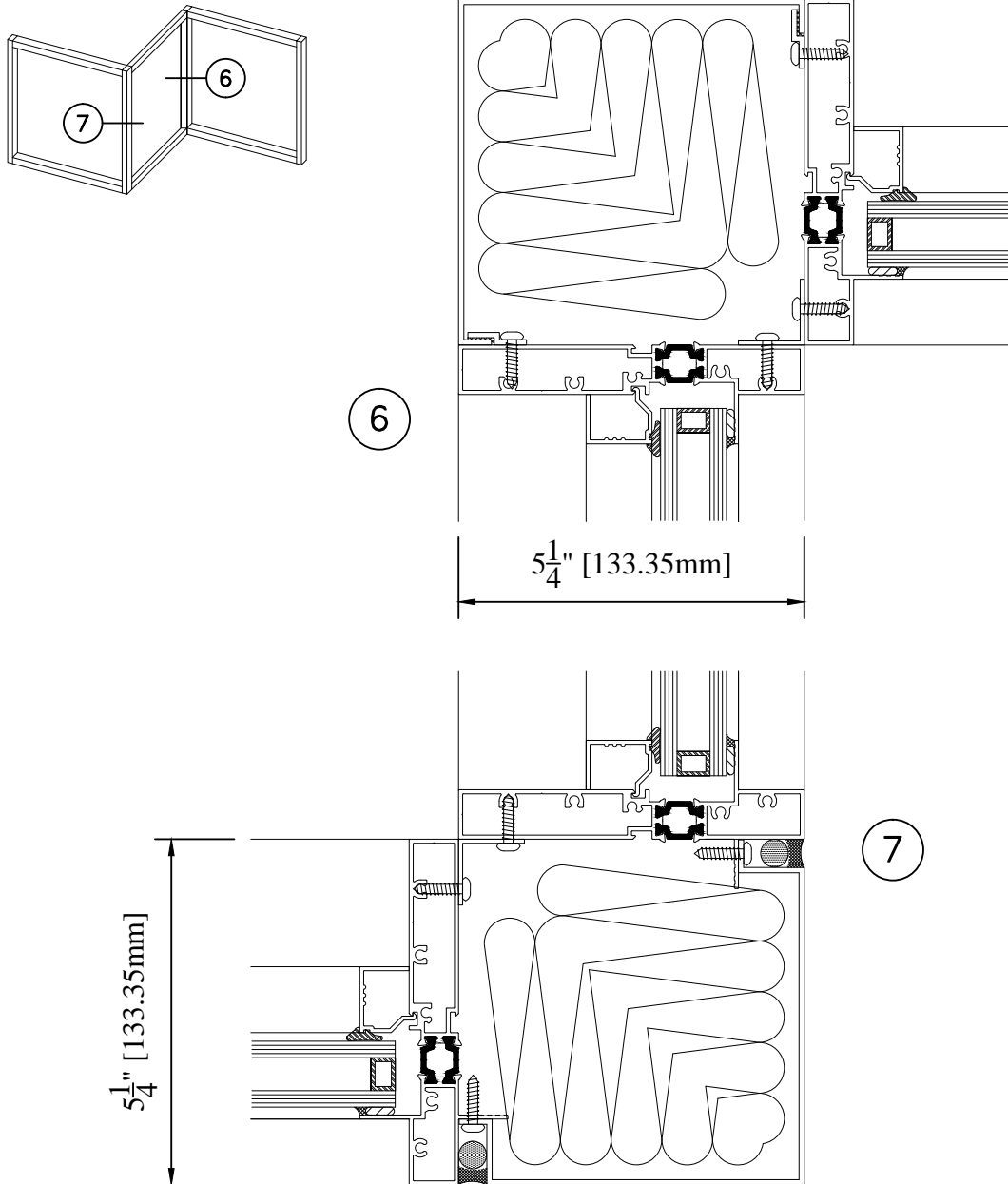


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL DETAILS 875 SERIES

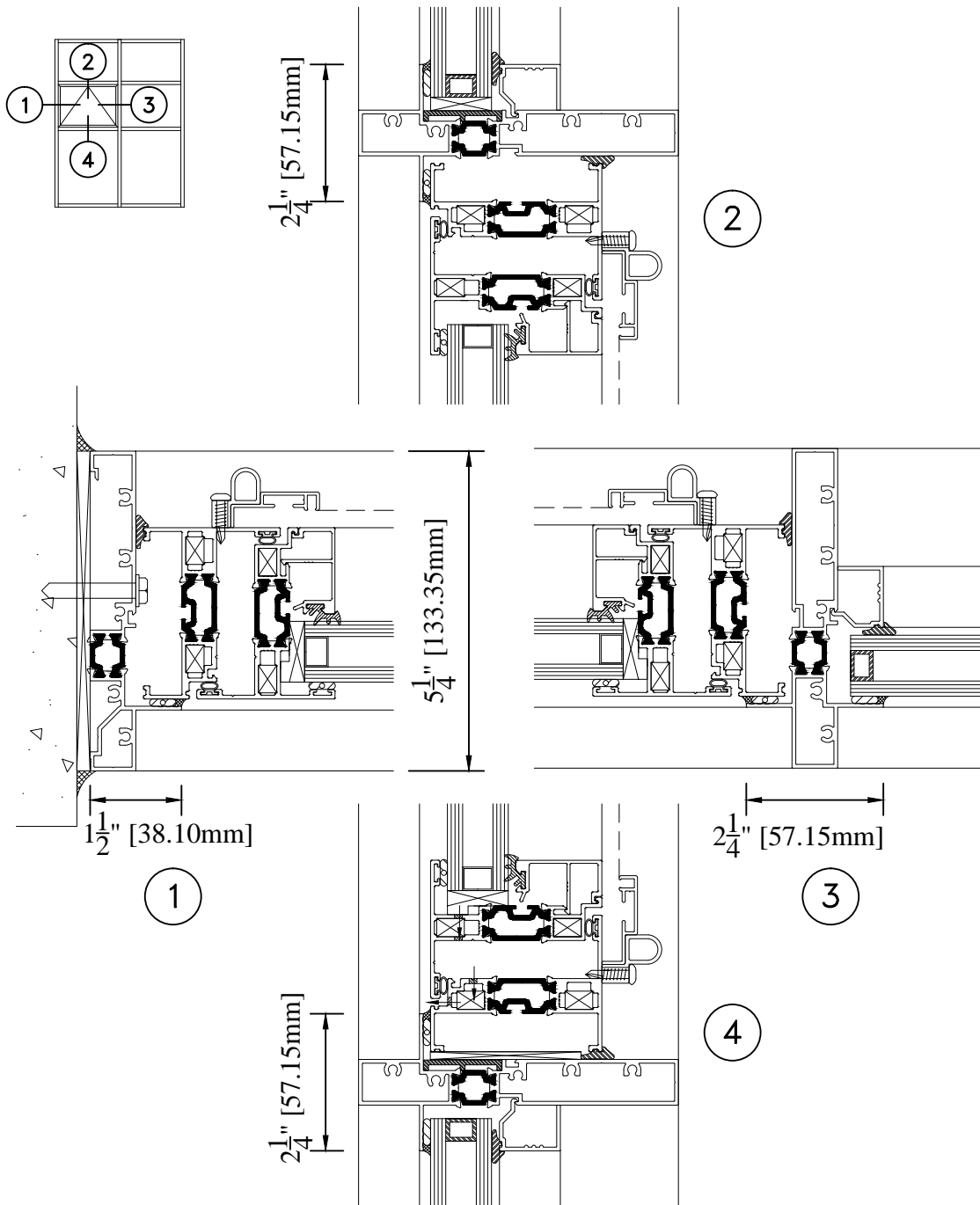


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

535 PROJECT-OUT VENT IN 875 SERIES

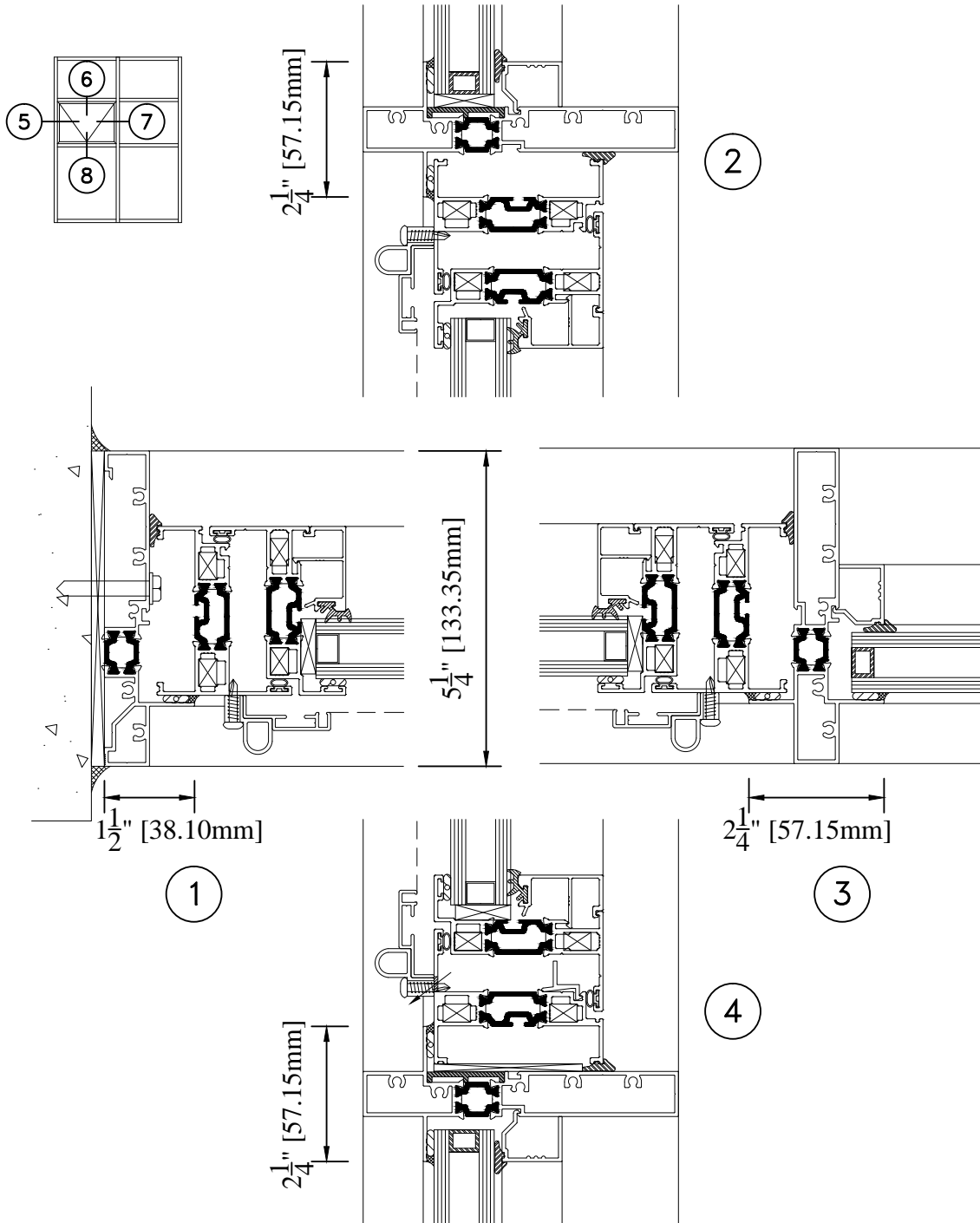


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

535 PROJECT-IN VENT IN 875 SERIES

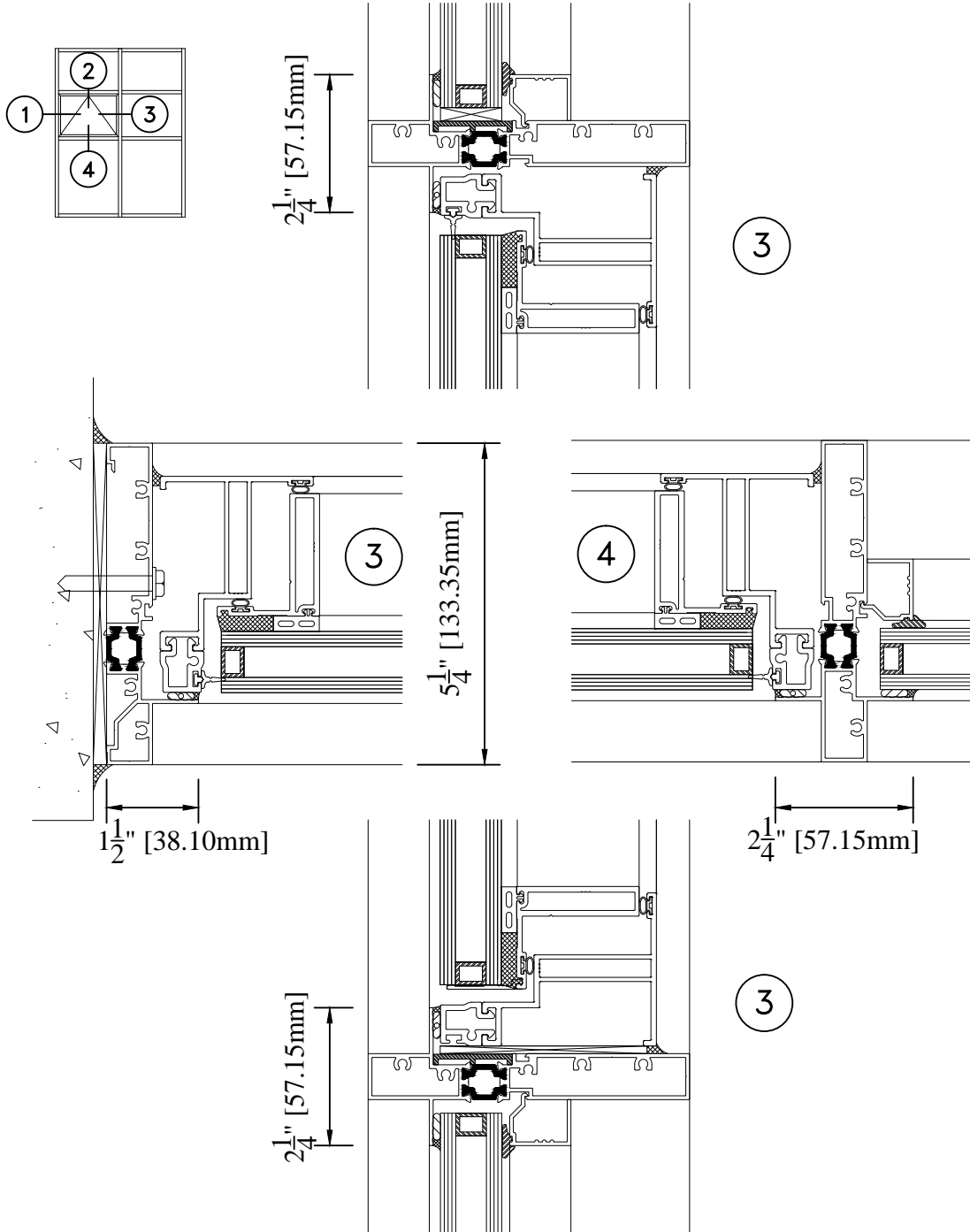


WINDSPEC INC.
 MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
 ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
 1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
 Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

575 PROJECT-OUT VENT IN 875 SERIES

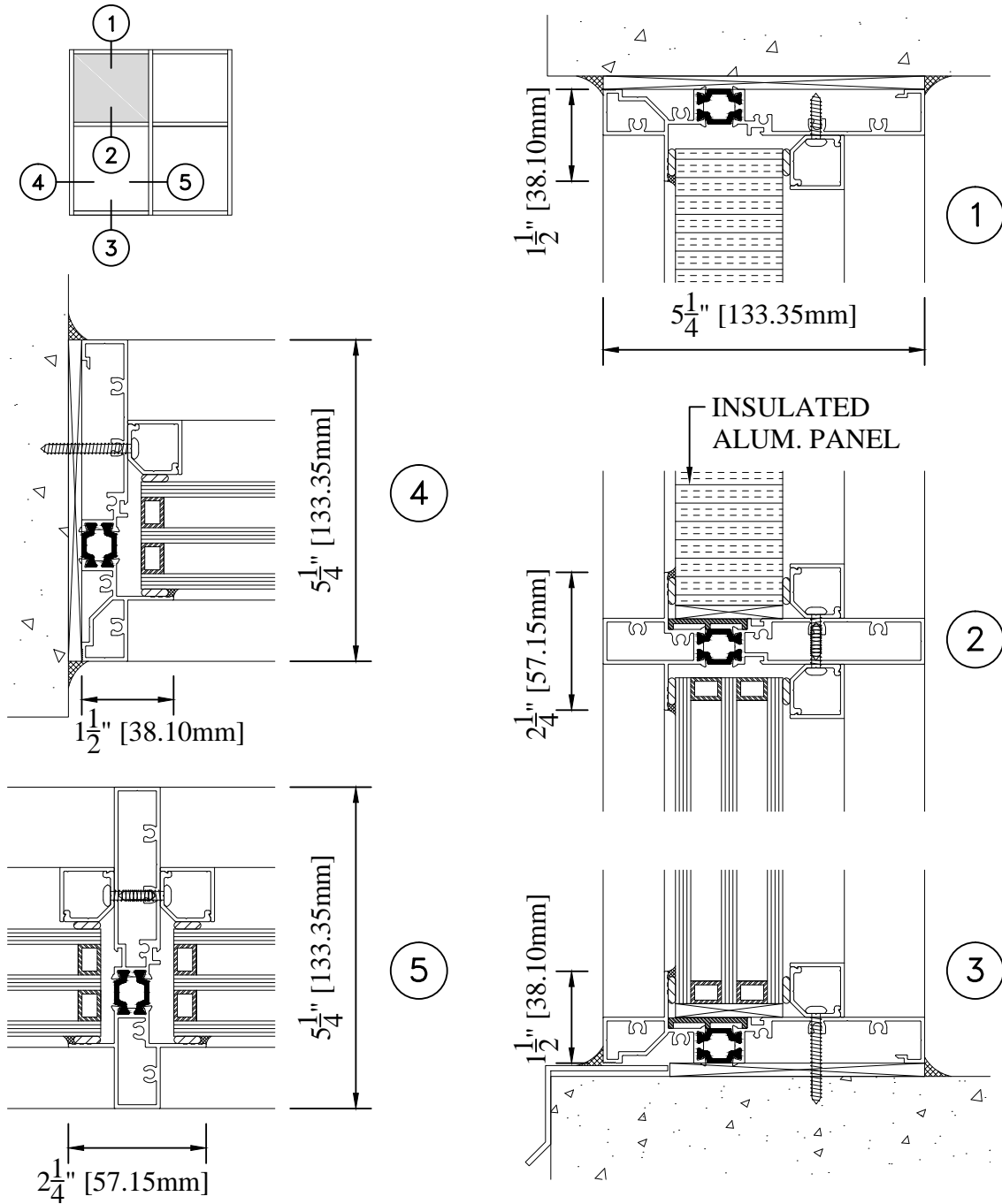


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL TRIPLE GLAZED DETAILS IN 875 SERIES

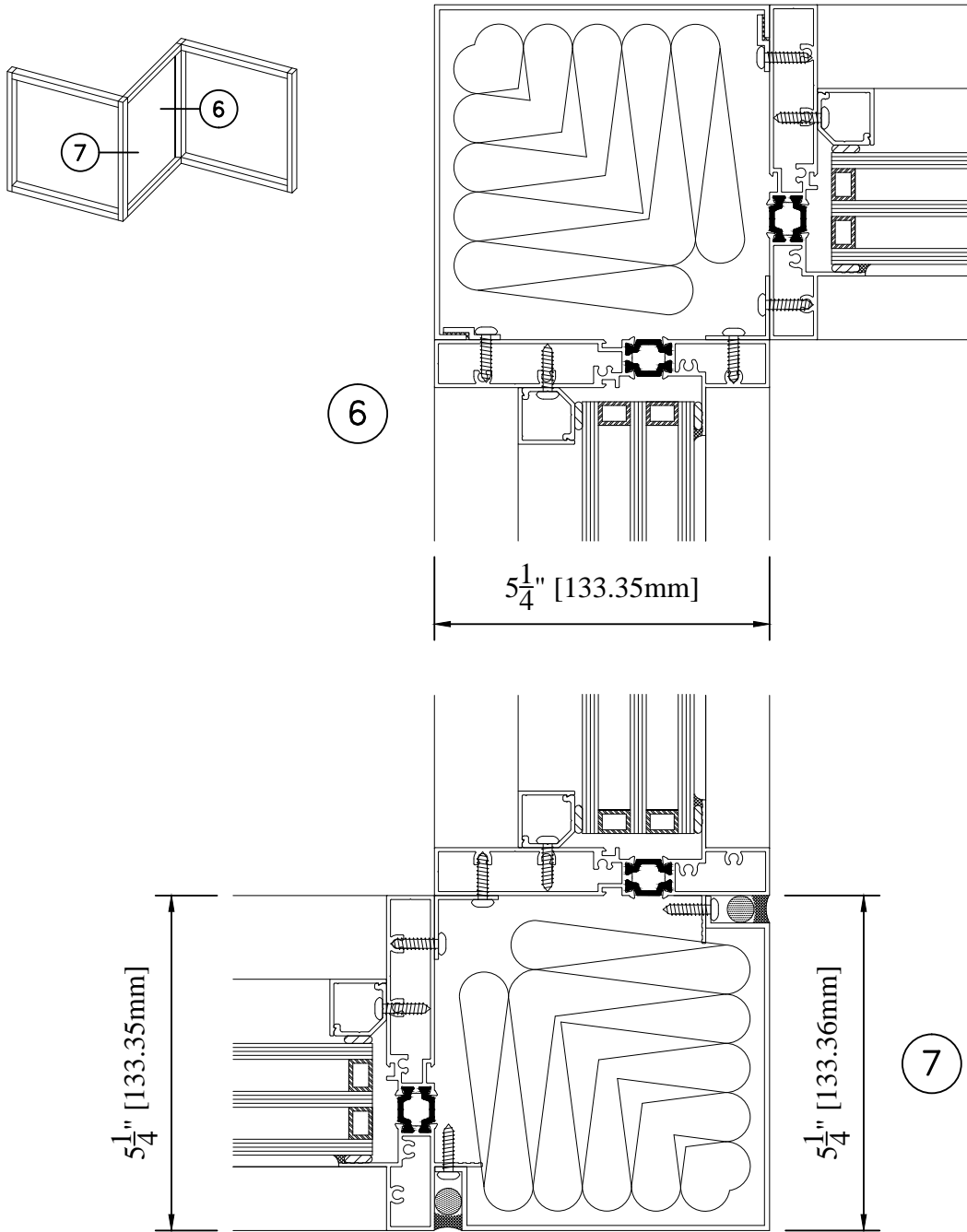


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TYPICAL TRIPLE GLAZED DETAILS IN 875 SERIES

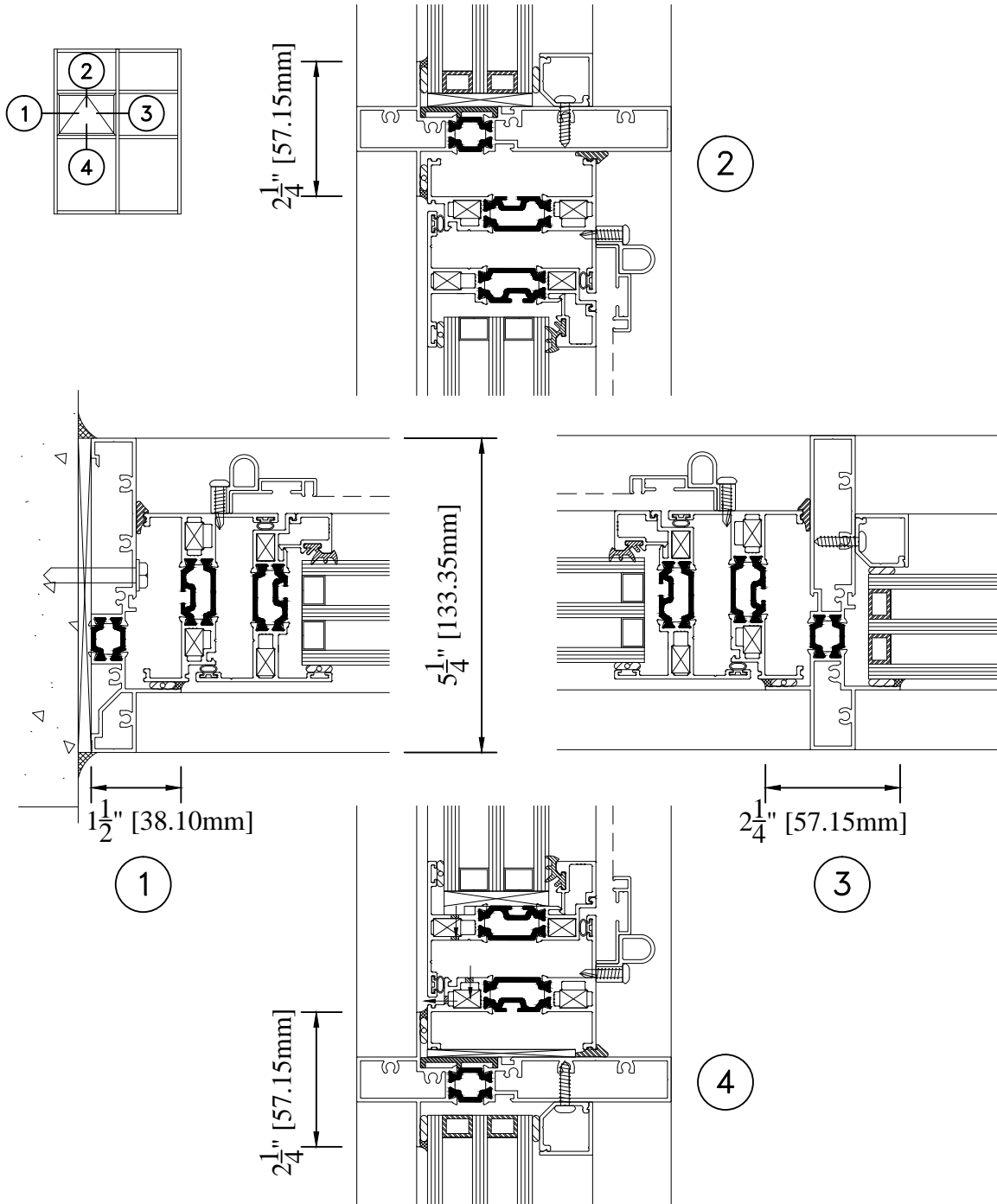


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TRIPLE GLAZED 535 PROJECT-OUT VENT IN 875 SERIES

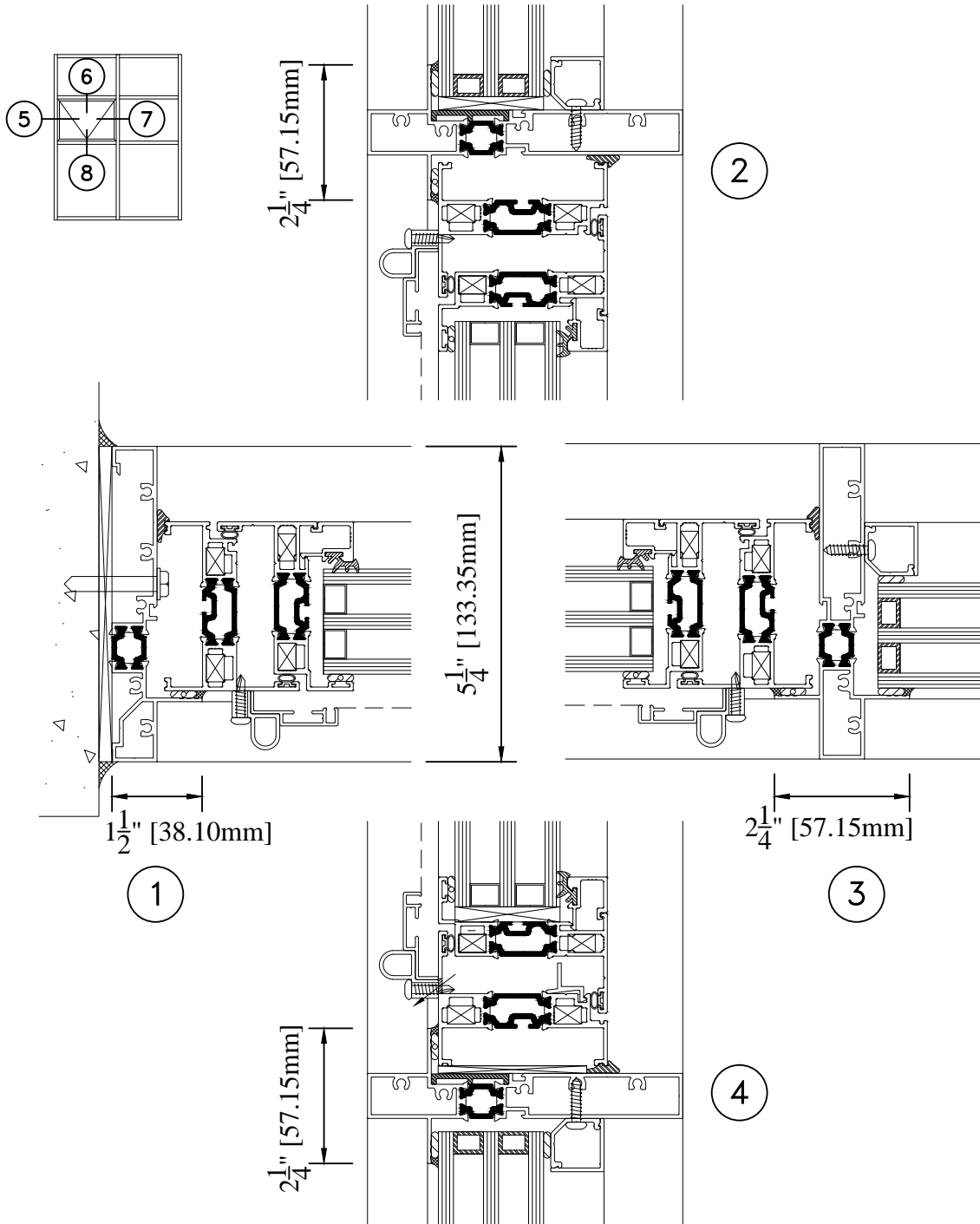


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TRIPLE GLAZED 535 PROJECT-IN VENT IN 875 SERIES

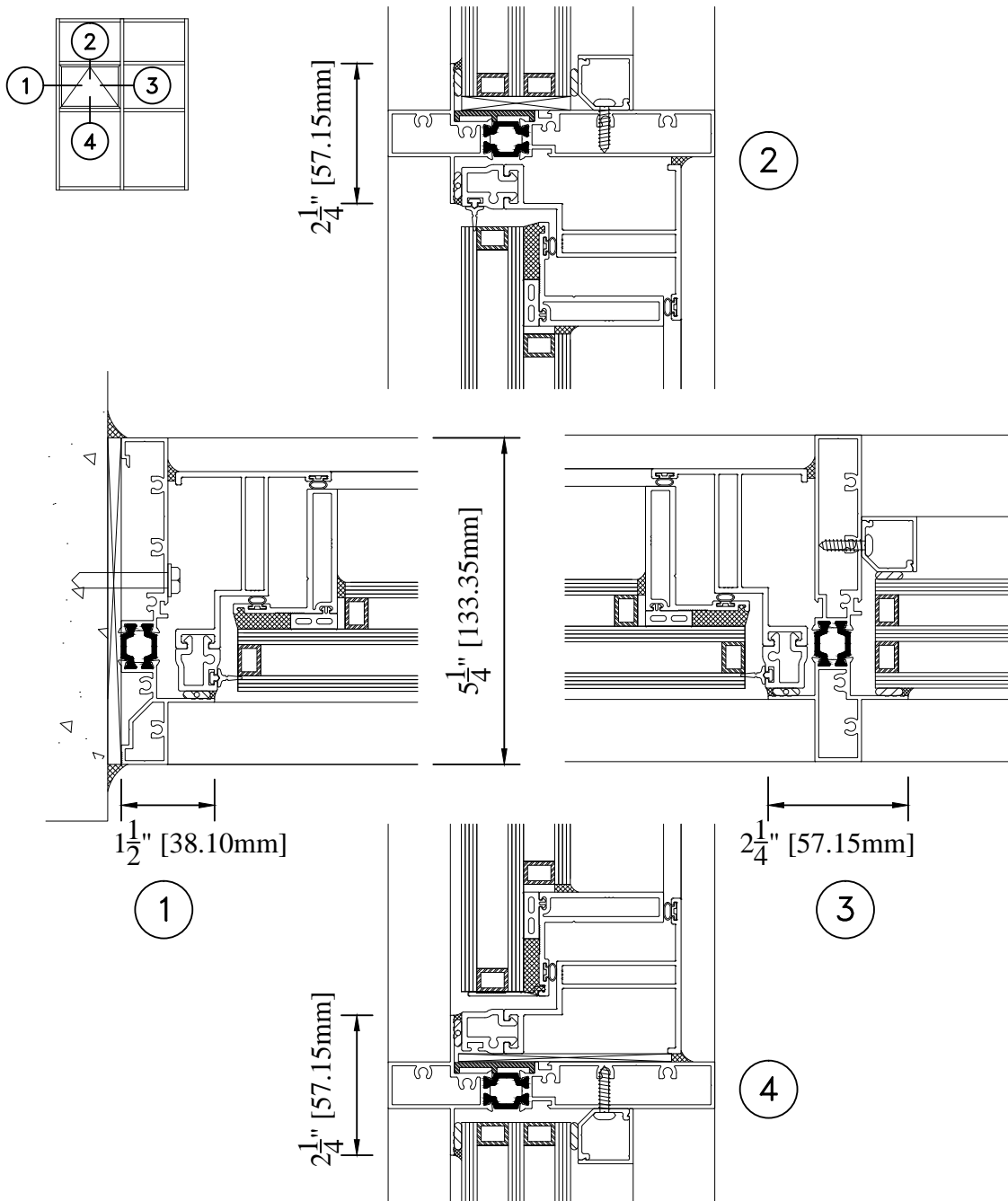


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

TRIPLE GLAZED 575 PROJECT-OUT VENT IN 875 SERIES

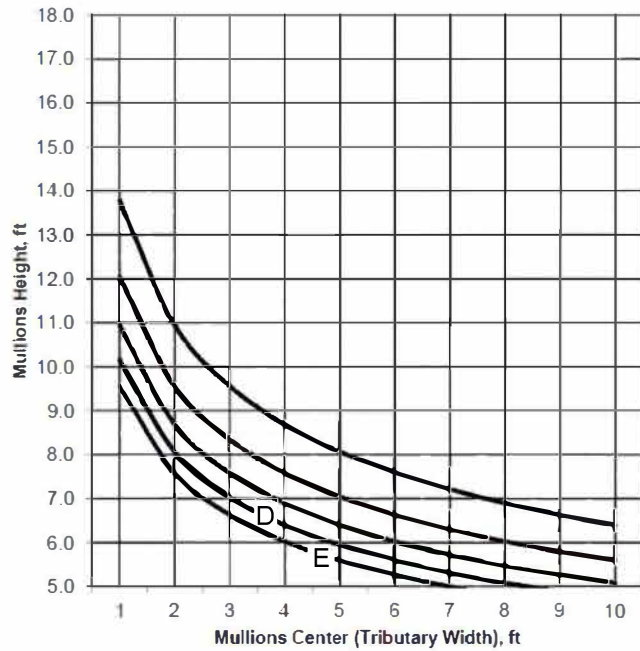


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

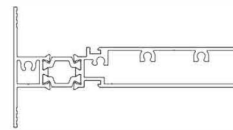


855 Closed Back Mullion

2 1/4" x 4 1/4"
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 1.705 \text{ in}^4$
 $S_{xx} = 0.705 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

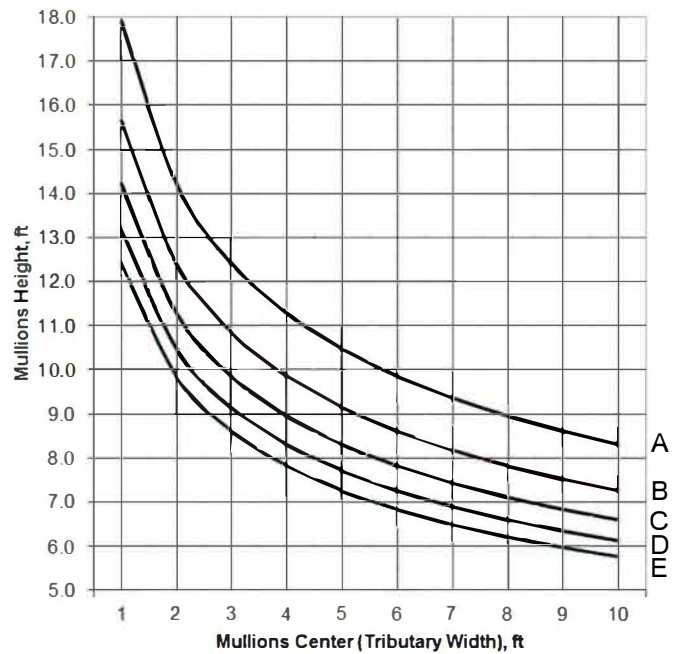
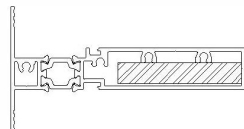


855 Closed Back Mullion (Reinforced)

2 1/4" x 4 1/4"
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 3.734 \text{ in}^4$
 $S_{xx} = 1.368 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

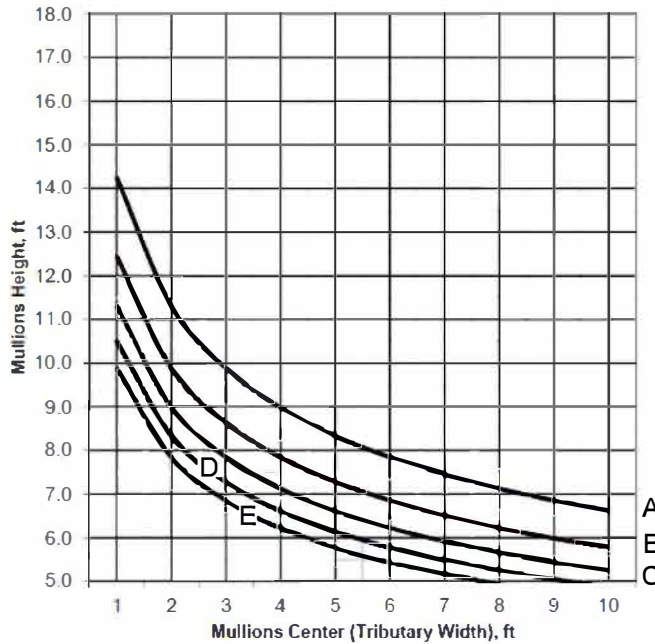


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE "WINDSPEC" WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

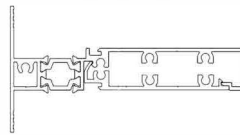


855 Coupling Mullion

2 1/4" x 4 1/4"
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 1.88 \text{ in}^4$
 $S_{xx} = 0.810 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

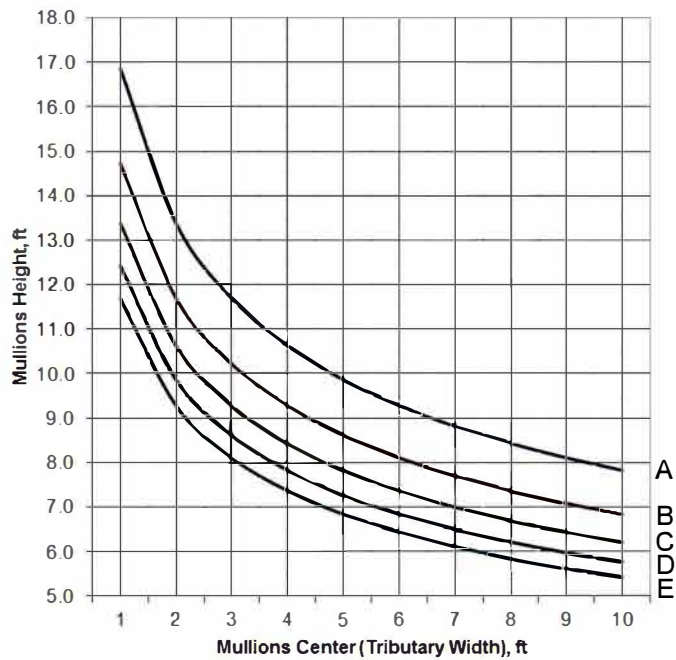
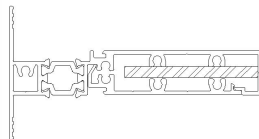


855 Coupling Mullion (Reinforced)

2 1/4" x 4 1/4"
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 3.114 \text{ in}^4$
 $S_{xx} = 1.221 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

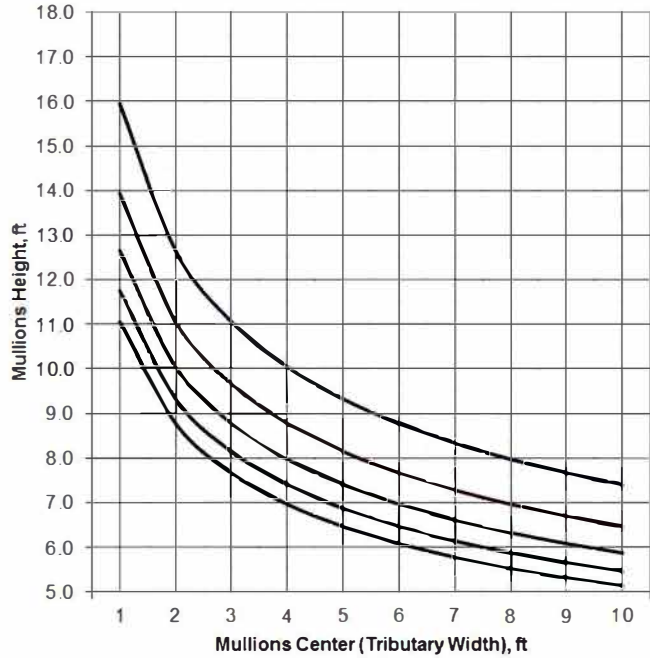


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

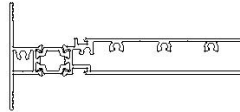


855 Closed Back Mullion

2 1/4" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 2.635 \text{ in}^4$
 $S_{xx} = 0.931 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

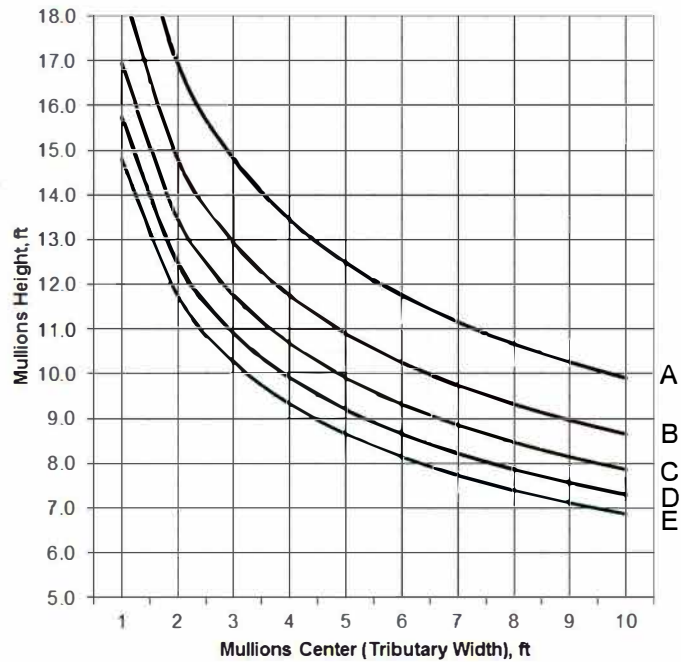
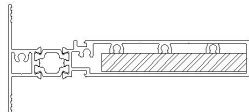


855 Closed Back Mullion (Reinforced)

2 1/4" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 6.321 \text{ in}^4$
 $S_{xx} = 2.013 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

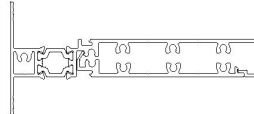
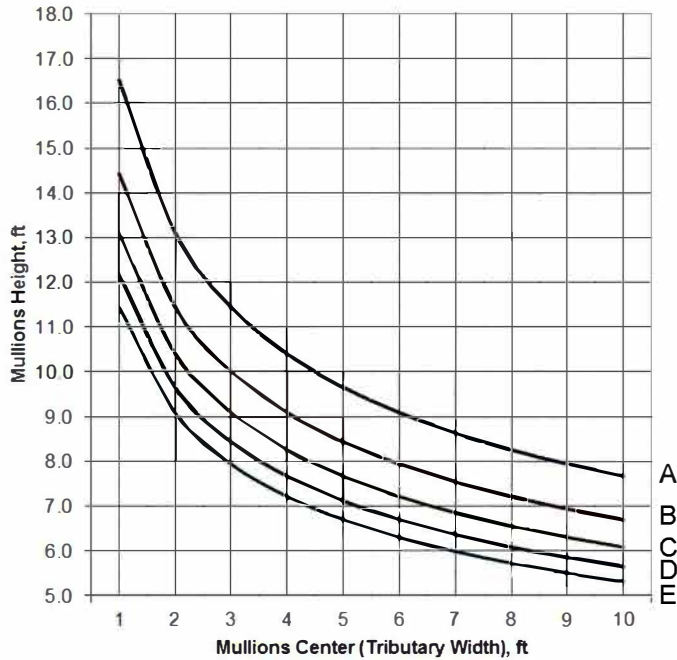


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

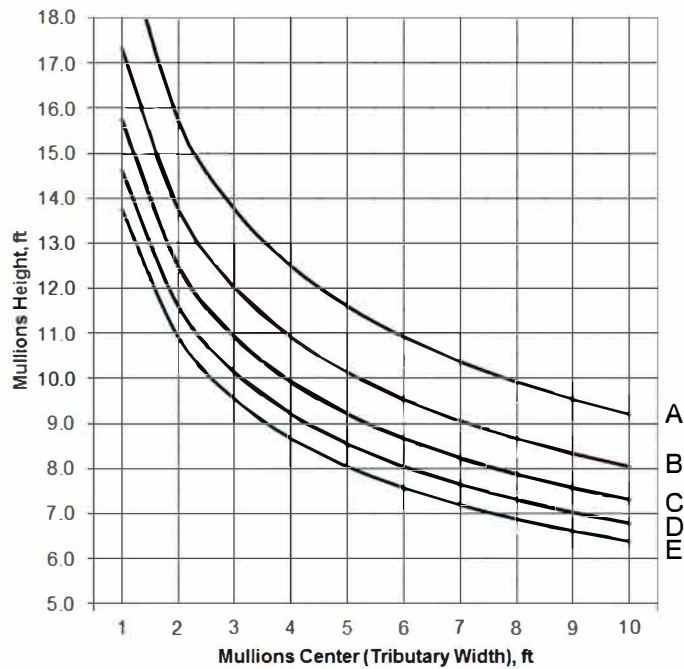
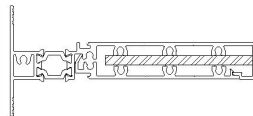


855 Coupling Mullion (Reinforced)

2 1/4" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 5.074 \text{ in}^4$
 $S_{xx} = 1.72 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

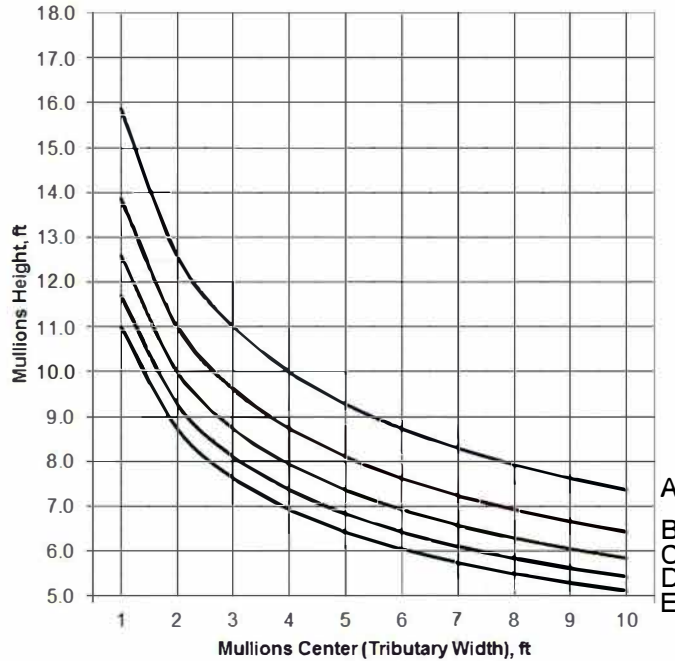


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

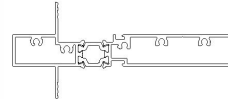


875 Closed Back Mullion

2 $\frac{1}{4}$ " x 5 $\frac{1}{4}$ "
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 2.5955 \text{ in}^4$
 $S_{xx} = 0.920 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

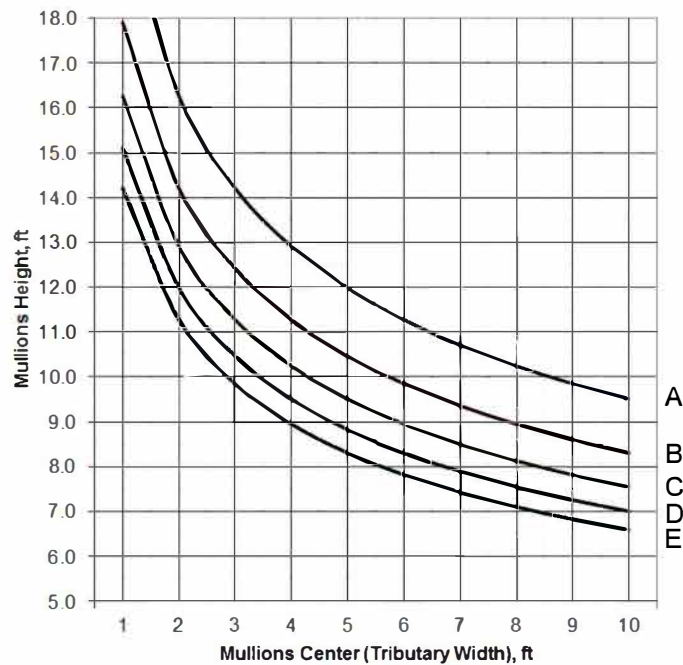
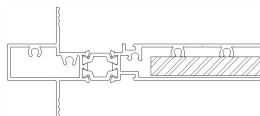


875 Closed Back Mullion (Reinforced)

2 $\frac{1}{4}$ " x 5 $\frac{1}{4}$ "
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 5.59 \text{ in}^4$
 $S_{xx} = 1.566 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

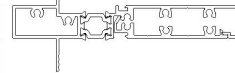
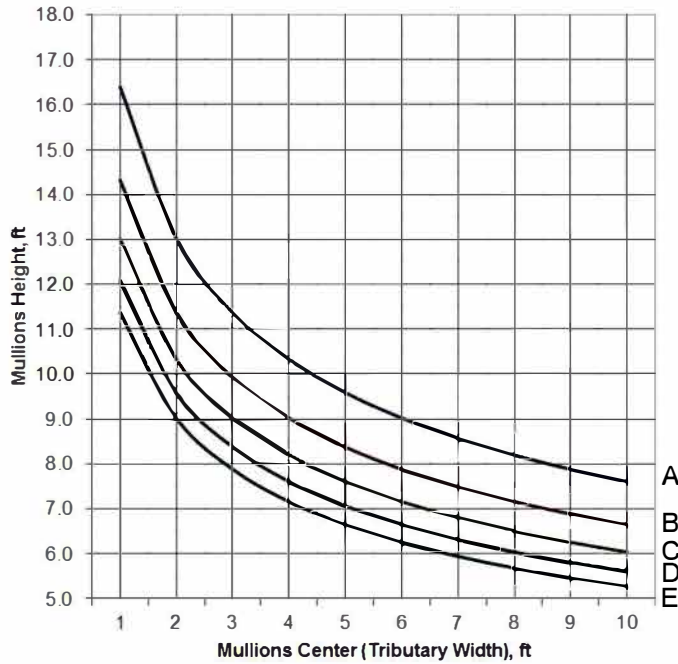


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

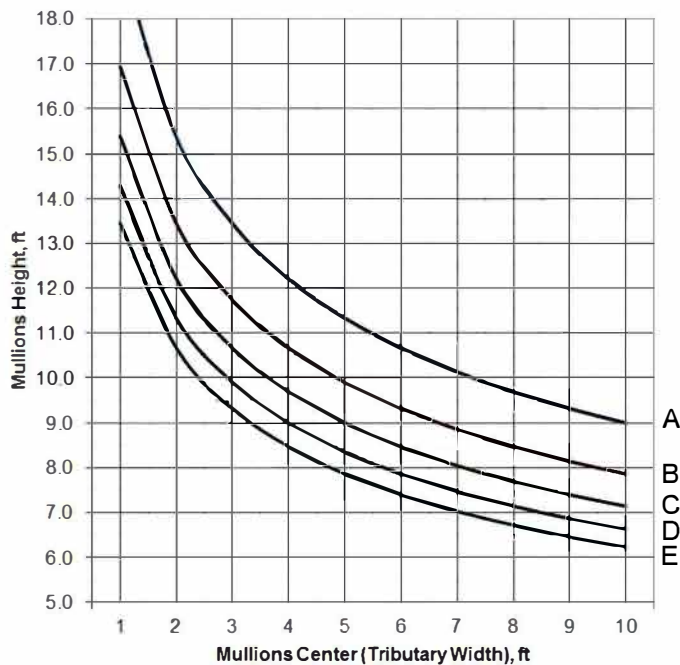
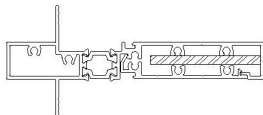


875 Coupling Mullion (Reinforced)

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

I_{xx} = 4.736 in⁴
S_{xx} = 1.427 in³

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

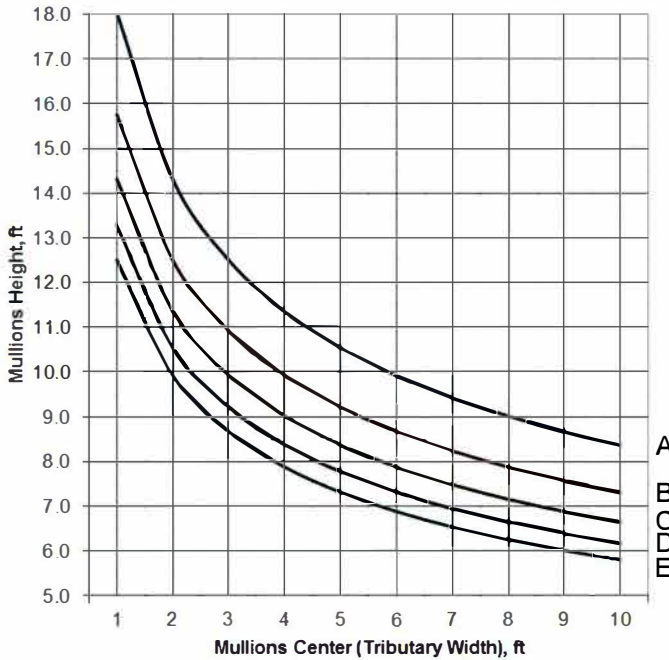


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

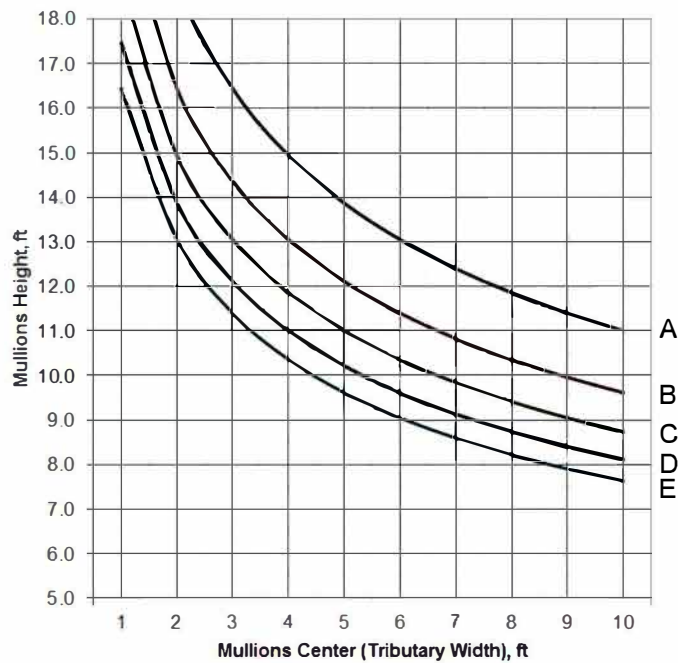
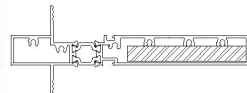


875 Closed Back Mullion (Reinforced)

2 1/4" x 6"
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 8.665 \text{ in}^4$
 $S_{xx} = 2.172 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

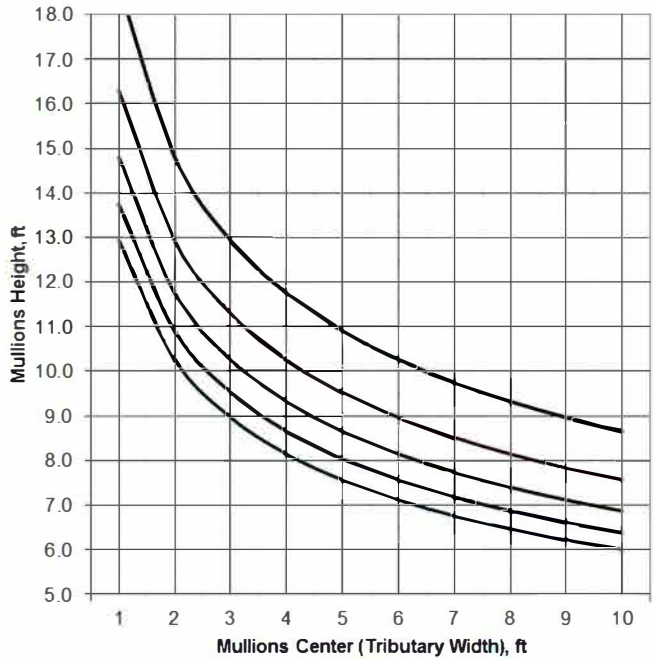


WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

WIND LOAD CHARTS

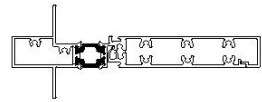


875 Coupling Mullion

2 1/4" x 6"
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 4.214 \text{ in}^4$
 $S_{xx} = 1.364 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF

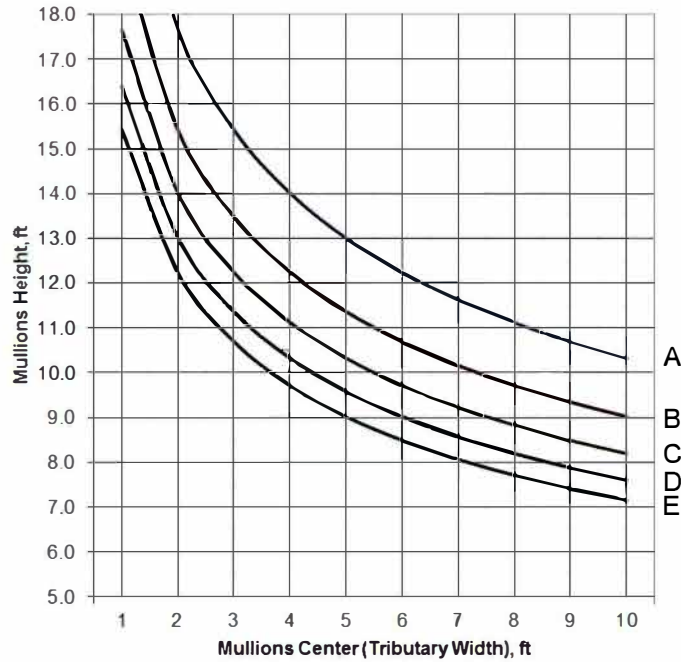
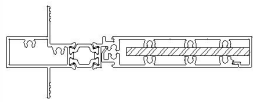


875 Coupling Mullion (Reinforced)

2 1/4" x 6"
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 7.154 \text{ in}^4$
 $S_{xx} = 1.908 \text{ in}^3$

- A- 20 PSF
- B- 30 PSF
- C- 40 PSF
- D- 50 PSF
- E- 60 PSF



WINDSPEC INC.
MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD. CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

THERMAL CHARTS

U-cog	U-Product 855 875 Series Dbl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.18	0.31	0.29	0.26
0.20	0.32	0.31	0.28
0.22	0.34	0.32	0.30
0.24	0.36	0.34	0.32
0.26	0.37	0.36	0.33
0.28	0.39	0.38	0.35
0.30	0.41	0.39	0.37
0.32	0.43	0.41	0.39
0.34	0.44	0.43	0.40
0.36	0.46	0.44	0.42
0.38	0.48	0.46	0.44
0.40	0.49	0.48	0.46
0.42	0.51	0.50	0.47
0.44	0.53	0.51	0.49
0.46	0.54	0.53	0.51
0.48	0.56	0.55	0.53

U-cog	U-Product 855 875 Series Tpl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.10	0.23	0.22	0.20
0.12	0.25	0.23	0.21
0.14	0.27	0.25	0.23
0.16	0.28	0.27	0.25
0.18	0.30	0.28	0.27
0.20	0.32	0.30	0.28
0.22	0.33	0.32	0.30
0.24	0.35	0.34	0.32
0.26	0.37	0.35	0.34
0.28	0.38	0.37	0.35
0.30	0.40	0.39	0.37

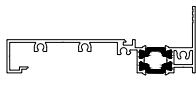
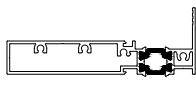
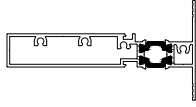
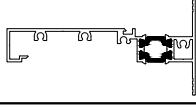
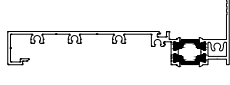
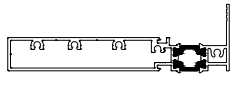
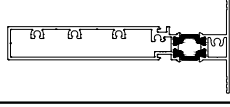
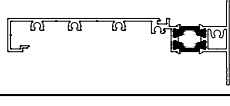
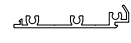
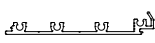
855 875 Window Wall (Dbl and Tpl)	
SHGC-cog	SHGC-Product
0.050	0.051
0.100	0.096
0.150	0.141
0.200	0.186
0.250	0.230
0.300	0.275
0.350	0.320
0.400	0.365
0.450	0.410
0.500	0.454
0.550	0.499
0.600	0.544
0.650	0.589
0.700	0.634
0.750	0.679



WINDSPEC INC.
 MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
 ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
 1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
 Telephone (905) 738 -8311 Fax (905) 738 - 6188

855-875 SERIES

855 SERIES PARTS LIST

Part Number	Description	Profile
WA-85501	$\frac{3}{4}$ x $4\frac{1}{4}$ " (19 x 108mm) OPEN BACK PERIMETER	
WA-85502	$\frac{3}{4}$ x $4\frac{1}{4}$ " (19 x 108mm) CLOSE BACK PERIMETER	
WA-85503	$\frac{3}{4}$ x $4\frac{1}{4}$ " (19 x 108mm) MULLION	
WA-85504	$\frac{3}{4}$ x $4\frac{1}{4}$ " (19 x 108mm) MALE COUPLING MULLION	
WA-85511	$\frac{3}{4}$ x 5" (19 x 127mm) OPEN BACK PERIMETER	
WA-85512	$\frac{3}{4}$ x 5" (19 x 127mm) CLOSE BACK PERIMETER	
WA-85513	$\frac{3}{4}$ x 5" (19 x 127mm) MULLION	
WA-85514	$\frac{3}{4}$ x 5" (19 x 127mm) MALE COUPLING MULLION	
WA-85505	FEMALE COUPLING FOR $4\frac{1}{4}$ " & $5\frac{1}{4}$ "	
WA-85515	FEMALE COUPLING FOR 5" & 6"	



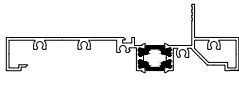
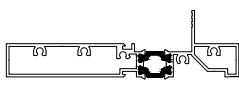
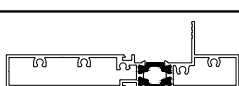
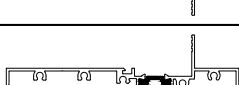
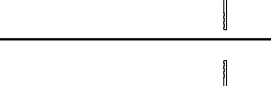

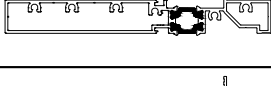
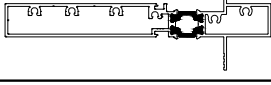
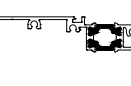
WINDSPEC INC.

MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

875 SERIES PARTS LIST

Part Number	Description	Profile
WA-87501	$\frac{3}{4}$ x $5\frac{1}{4}$ " (19 X 133.4mm) CLOSE NOSE PERIMETER	
WA-87502	$\frac{3}{4}$ x $5\frac{1}{4}$ " (19 X 133.4mm) CLOSE BACK PERIMETER	
WA-87503	$\frac{3}{4}$ x $5\frac{1}{4}$ " (19 X 133.4mm) MULLION	
WA-87504	$\frac{3}{4}$ x $5\frac{1}{4}$ " (19 X 133.4mm) MALE COUPLING	
WA-87511	$\frac{3}{4}$ x 6" (19 X 152.4mm) CLOSE NOSE PERIMETER	
WA-87512	$\frac{3}{4}$ x 6" (19 X 152.4mm) CLOSE BACK PERIMETER	
WA-87513	$\frac{3}{4}$ x 6" (19 X 152.4mm) MULLION	
WA-87514	$\frac{3}{4}$ x 6" (19 X 152.4mm) MALE COUPLING MULLION	
H-85502	855-875 SHEAR BLOCK	




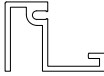







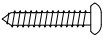


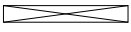
WINDSPEC INC.

MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017

855-875 SERIES

855-875 SERIES PARTS LIST

Part Number	Description	Profile
C-40015	SADDLE STOP FOR EXTERIOR GLAZING	 <small>N.T.S.</small>
C-40016	SADDLE STOP BASE FOR 6mm INFILL (REQUIRES MODIFICATION)	 <small>N.T.S.</small>
H-85501	GLAZING SUPPORT (PVC)	 5" PIECES <small>N.T.S.</small>
R-60001	WEDGE GASKET	 <small>N.T.S.</small>
W-82063	GLASS STOP	 <small>N.T.S.</small>
T-0035	CAP FOR MISC. GLAZING DEPTH ($\frac{7}{8}$ x $\frac{7}{8}$ ")	 <small>N.T.S.</small>
T-0034	BASE FOR MISC. GLAZING DEPTH ($\frac{7}{8}$ x $\frac{7}{8}$ ")	 <small>N.T.S.</small>
R-00003	POLYSHIM TAPE $\frac{1}{8}$ "	 <small>N.T.S.</small>
H-00049	#8 X $\frac{5}{8}$ " FLATHEAD (HORIZONTAL TO SHEAR BLOCK)	 <small>N.T.S.</small>
H-00001	#8 X 1" PANHEAD (SCREW CHASE)	 <small>N.T.S.</small>
H-00037	#8 X 1 $\frac{1}{2}$ " PANHEAD (SHEAR BLOCK TO MULLION)	 <small>N.T.S.</small>
H-00120	EPDM SETTING BLOCK ($\frac{1}{4}$ x 1 $\frac{1}{8}$ x 5")	 <small>N.T.S.</small>
H-00121	EPDM SETTING BLOCK ($\frac{1}{4}$ x 1 $\frac{7}{8}$ x 5")	 <small>N.T.S.</small>



WINDSPEC INC.

MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7
Telephone (905) 738-8311 Fax (905) 738-6188

FEBRUARY 2017